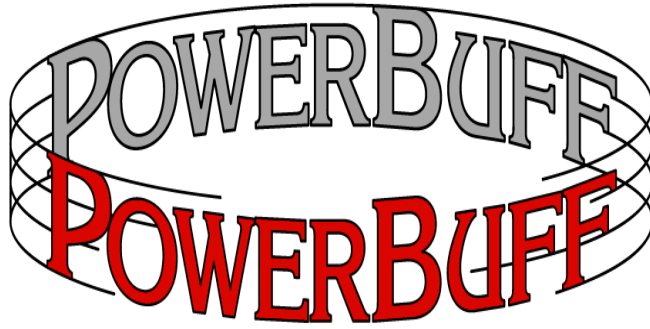
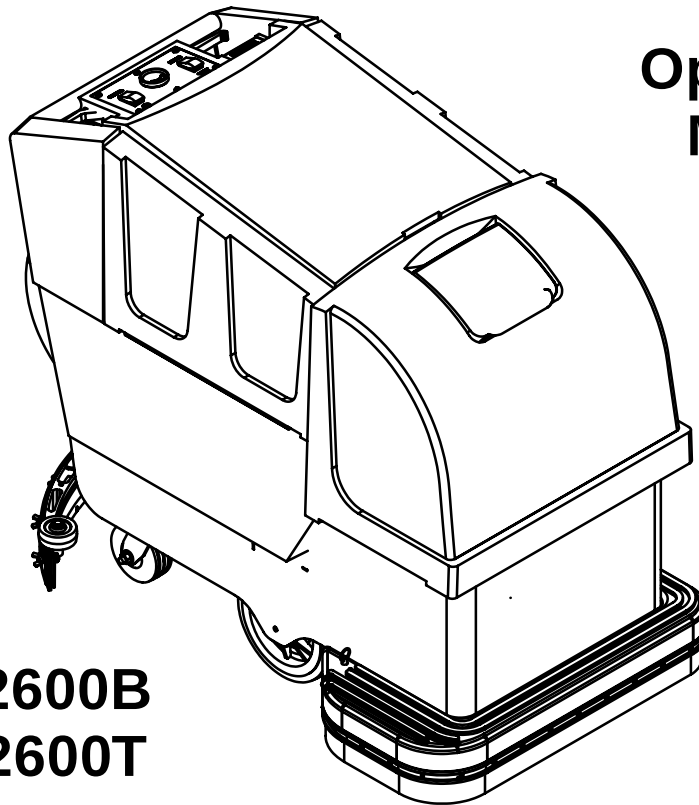




When Performance Counts. . . You Can Count on POWERBUFF!

Operator's Manual



**AS2600B
AS2600T**

! IMPORTANT ! ... READ THIS MANUAL ... ! IMPORTANT !

This manual contains important information about your machine. Read and understand all instructions before operating the machine. Failure to read and follow the instructions could result in injury to the person operating the machine or injury to others. Damage to the machine or other property could occur if instructions are not followed.

TABLE OF CONTENTS

<u>PAGE</u>	<u>DESCRIPTION</u>
3	Table of Contents
4, 5	Safety Instructions – Very Important – Must Read Both Pages
6	Procedures for Loading, Transporting, and Unloading Scrubber
7	Specifications of PowerBuff Automatic Floor Scrubbers
8	Battery Installation and Charging
9	Battery Maintenance
10	Preventative Maintenance
11	Pad Driver and Available Scrubbing Brushes
12	Squeegee Information and Adjustments
13	Brush Operation – How to Raise and Lower Brushes
14	Operating Tips and Miscellaneous Information
15	Scrubber View Descriptions for this Manual
16, 17	Operating Procedures – 2 pages
18	Main Scrubber Parts
19	Scrubber Controls
20	Rear View of Scrubber Showing Parts
21	Dashboard Layout View and Parts and Rear View Parts
22	Solution Tank and Lid Assembly and Parts
23	Recovery Tank Assembly and Parts
24, 25	Recovery Lid Assembly and Parts
26	Splash Skirt Assembly and Parts
27	Squeegee Mount Assembly and Parts
28, 29	Squeegee Assembly and Parts
30, 31	Brush Lift, Motor Mount, and Squeegee Lift, and Parts
32, 33	Motor Frame and Motor Mount and Parts
34	Brush Drive Details and Traction Drive Details
35	Drive Hub Assembly and Parts
36	Handle Assembly (for Brush Drive)
37	Handle Assembly (for Traction Drive)
38	Brush Drive Wheel Mounting Assembly and Parts
39	Transaxle Assembly and Parts
40, 41, 42	Vacuum System and Solution System and Parts
43, 44, 45	Views of Scrubber with Major Plastic Removed
46	Batteries and Charger Parts
47	Electrical Panel and Parts and Other Electrical Information
48	Electrical Layout for Brush Motors and Vacuum Motor
49	Electrical Layout for Traction Drive Portion of Scrubber
50, 51	Trouble Shooting
52	Warranty

SAFETY INSTRUCTIONS

<u>Hazard Level</u>	<u>Explanation or Description of Hazard Level</u>
	Failure to follow safety instructions labeled  could result in severe injury or death to the machine operator or others.
	Failure to follow safety instructions labeled  could result in injury to the machine operator or others. Also, machine or property damage could occur.
	Failure to follow safety instructions labeled  could result in damage to the machine or damage to other property.



This manual contains important information about your machine. Read and understand all instructions before operating the machine. Failure to read and follow the instructions could result in injury to the person operating the machine or injury to others. Damage to the machine or other property could occur if instructions are not followed.



Do not operate this machine around any solvents, thinners, or other flammable liquids or materials. Electrical sparks can cause a fire or even an explosion.



Do not smoke around the machine. Also, keep all sparks and flames away from the batteries. The batteries generate gases that can cause an explosion.



Special care needs to be used when working on or near the batteries. Wear eye protection. Do not lay tools on batteries, as they may short out battery terminals. Do not wear metal jewelry, as it may short out battery terminals.



Charging batteries can be dangerous. Be aware that the battery charger may have a relatively low voltage output, but the current output is very high and therefore dangerous. Do not operate the charger if any parts of the charger or charger cords are damaged. Do not stand on a wet floor when connecting or disconnecting charger to the power outlet or to the machine.

Safety Instructions are continued on the next page ➡

SAFETY INSTRUCTIONS (continued from previous page)



Battery acid is dangerous. Wear eye and face protection, hand protection, and body protection when working on and around batteries. If you get acid on your skin, wash off immediately. If you get acid on your clothing, remove clothing and wash any skin that was in contact with the clothing. Baking soda mixed with water will help to neutralize the acid on your skin.



The machine is very heavy, so be very careful when loading, transporting, and unloading the machine. Follow the "Procedures for Loading, Transporting, and Unloading Automatic Floor Scrubber" (on a separate page).



Do not pick up dust; machine is for wet pick-up only.



Keep all body parts, clothing, and objects away from moving parts.



Operate machine from the rear, not from the side.



Disconnect a wire to the batteries before working on the machine.



Do not operate machine with charger plugged in.



Do not operate machine with any parts damaged or missing.



Do not operate close to stairs, loading docks, or other drop-offs. Do not park machine in such a manner that it could roll, forward or backward, off a drop-off.



Authorized personnel must perform maintenance and repairs. Do not alter or modify the machine, unless authorized by the manufacturer.



Do not expose the electrical components to water or excessive moisture.



Always put caution signs around the areas that are being cleaned.



Discharge wastewater properly. Improper discharge of wastewater is illegal. Understand and follow all Federal, State, and Local laws regarding disposal of wastewater.



Do not use machine as a "ladder". Do not use machine as a "forklift" to push stuff around. Do not ride or let anyone ride on the machine.



Your machine warranty may be voided if parts other than PowerBuff parts are used.

Procedures for Loading, Transporting, and Unloading Automatic Floor Scrubber



The machine is very heavy, so be very careful when loading, transporting, and unloading the machine. Use at least two people to load or unload the machine.

- Loading Procedure Using a Ramp with a Traction Drive Scrubber
 - o Ramp must be long enough so that climb into van, truck, or trailer is no more than 20 degrees. (This would permit a height of 2'4" for a 7-foot ramp, 2'8" for an 8-foot ramp, and 3'0" for a 9-foot ramp).
 - o A short "pre-ramp" may be needed to prevent pad drivers from dragging.
 - o Ramp must be secured to vehicle, and be clean and dry.
 - o Remove squeegee assembly and pad drivers.
 - o Machine must be driven straight up the ramp and never at an angle.
- Loading Procedure Using a Ramp with a Brush Drive Scrubber
 - o It is not recommended that a brush drive scrubber be loaded using a ramp with an incline of more than 7 degrees. The machine is not self-propelled and therefore it is not able to assist itself up a ramp. It is too heavy to manually push up a steep incline.
 - o If you must load with a ramp, the incline must be no more than 7 degrees. (This would permit a height of no more than one foot for an 8-foot ramp).
 - o Ramp must be secured to vehicle, and be clean and dry.
 - o Remove squeegee assembly and pad drivers.
 - o Machine must be driven straight up the ramp and never at an angle.
- Loading Procedure Using a Lift Gate
 - o Lift gate must have ample capacity to lift the scrubber
 - o Lift gate must be long enough to accommodate scrubber in the direction that it will be loaded onto the van. Do not load scrubber sideways, because it is dangerous to turn the scrubber while on the lift gate.
 - o Wheels must be firmly chocked to prevent scrubber from rolling off the lift gate.
- Securing Scrubber
 - o Scrubber must be secured, so that it will not roll or turn over. Use chocks and tie downs to secure scrubber.
 - o Please be aware that a scrubber is very heavy, and that a metal bulkhead in a van may not contain scrubber in the event of an accident. The equipment in a van can be more dangerous than the accident itself.
- Unloading Procedure Using a Ramp with a Traction Drive Scrubber
 - o Ramp must be long enough so that removal can be controlled. Use same height restrictions as used for loading scrubber.
 - o Ramp must be secured to vehicle, and be clean and dry.
 - o A small pre-ramp may be needed to prevent pad drivers from dragging.
 - o Machine must be driven straight down the ramp and never at an angle.
 - o Use slow forward speed to slow descent as needed.
- Unloading Procedure Using a Ramp with a Brush Drive Scrubber
 - o Ramp must be long enough so that removal can be controlled. Use same height restrictions as used for loading scrubber.
 - o Ramp must be secured to vehicle, and be clean and dry.
 - o Machine must be driven straight down the ramp and never at an angle.
 - o Do not let machine run over you or anyone else as it comes off ramp.

AUTOMATIC FLOOR SCRUBBER SPECIFICATIONS

Model	AS2600B	AS2600T	AS3200
Scrub Path	26" offset head	26" offset head	32" symmetrical head
Coverage	30,000 sq. ft. / hour	30,000 sq. ft. / hour	38,000 sq. ft. / hour
Battery Pack	24 volt system	24 volt system	36 volt system
Charger	24 volt - 20 amp	24 volt - 20 amp	36 volt - 20 amp
Run Time	4.5 hours	4 hours	5.5 hours
Vacuum Motor	1 HP - 3 stage	1 HP - 3 stage	1 HP - 3 stage
Brush Motors (Two)	3/4 HP - 200 rpm	3/4 HP - 200 rpm	3/4 HP - 200 rpm
Drive System	Brush Assisted	1/2 hp sealed transaxle	1/2 hp sealed transaxle
Wheels	Front: two 10" solid Rear: two 5" castors	Front: two 10" solid Rear: two 5" castors	Front: two 10" solid Rear: two 5" castors
Tank Construction	Rotational molded polyethylene	Rotational molded polyethylene	Rotational molded polyethylene
Solution tank	24 gallon	24 gallon	24 gallon
Recovery tank	26 gallon	26 gallon	32 gallon
Brushes	Two 13" pad holders (Brushes are optional)	Two 13" pad holders (Brushes are optional)	Two 16" pad holders (Brushes are optional)
Forward Speed	Walking speed	Variable to 290 ft/min (3.3 mph)	Variable to 290 ft/min (3.3 mph)
Reverse Speed	Walking speed	Variable to 145 ft/min (1.6 mph)	Variable to 145 ft/min (1.6 mph)
Brush Pressure	80 lbs and 200 lbs	80 lbs and 200 lbs	80 lbs and 220 lbs
Brush Lifting	Mechanical	Mechanical	Mechanical
Squeegee	34" heavy duty curved tracking squeegee	34" heavy duty curved tracking squeegee	40" heavy duty curved tracking squeegee
Dimensions (no skirt, no squeegee)	52" long 25" wide 43" tall	52" long 25" wide 43" tall	60" long 25" wide 43" tall
Weight with Batteries	685 lbs.	710 lbs.	850 lbs.
Warranty	5 years on parts 10 year on tanks	5 years on parts 10 year on tanks	5 years on parts 10 year on tanks

BATTERY INSTALLATION AND CHARGING

BATTERY INSTALLATION

- Turn off all switches.
- Drain solution tank and recovery tank.
- Disconnect recovery dump hose from hooks on rear of machine so that recovery tank can lift.
- Lift recovery tank lid and tilt up recovery tank.
- Install batteries as shown on figure 1.

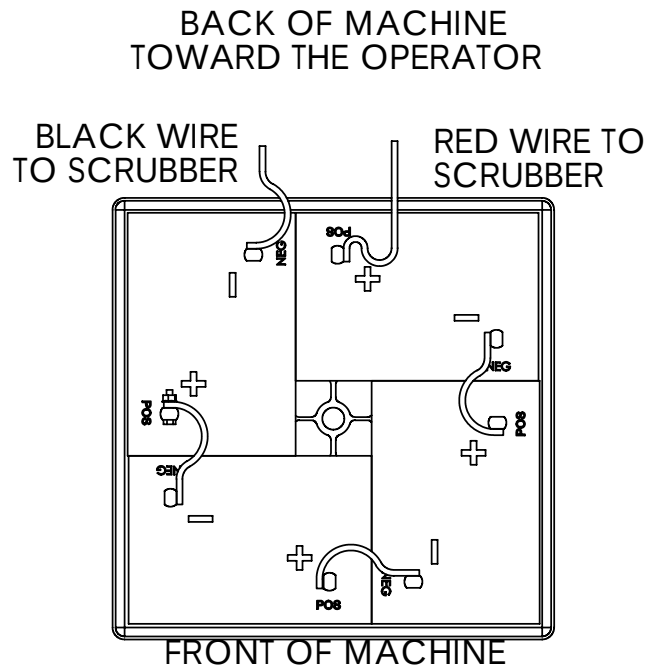


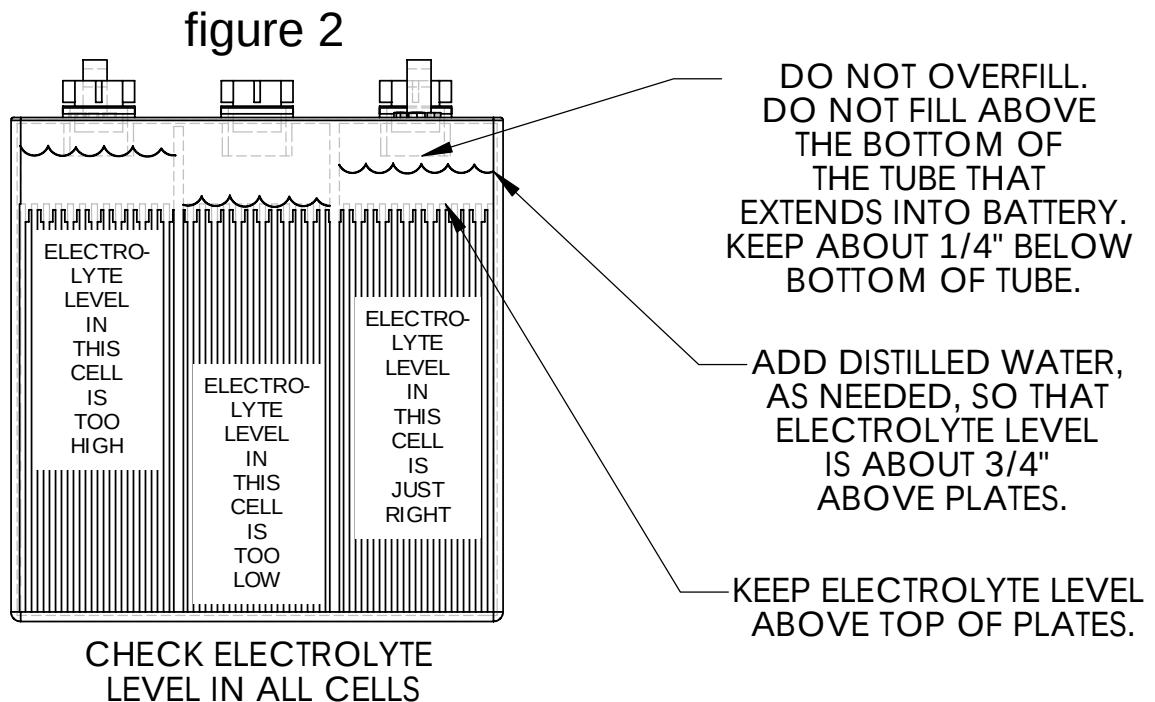
figure 1

BATTERY CHARGING

- Place the charger on a safe place. Make sure that air can circulate around the charger. Do not get the charger wet.
- All switches on scrubber must be off.
- Do not remove battery caps (the caps are vented).
- Do not charge scrubber in a wet area.
- Do not stand in a wet area when plugging in charger to the 110 volt receptacle or plugging into the scrubber.
- Connect the charging plug from the charger to the charging plug on the back of the scrubber (item 16)
- Plug in the charger to a properly grounded 110 volt receptacle.
- Indicator needle will rise and then will fall slowly as batteries charge.
- Charger will shut off automatically when batteries are fully charged.

BATTERY MAINTENANCE

- To receive the longest life from the batteries, charge them when they have between 25% and 50% of a full charge.
- Do not allow batteries to remain in a discharged state for very long, as this shortens the total battery life.
- Be aware that a discharged battery will freeze easily.
- Check the electrolyte level weekly. Top off with distilled water as shown in figure 2. Do not overfill. Make sure that all plugs are tight.
- Make sure battery connections are tight and free from corrosion. A baking soda and water solution and a wire brush are helpful when cleaning battery connections. Keep caps on when cleaning batteries, so that electrolyte is not contaminated.



!!! BATTERIES ARE DANGEROUS !!!
READ THE SAFETY INSTRUCTIONS
IN THE FRONT OF THIS MANUAL
FOR SPECIFIC WARNINGS

IF YOU WOULD LIKE TO LEARN MORE ABOUT BATTERIES

THERE IS A VERY INFORMATIVE PUBLICATION AVAILABLE. IT COVERS SUBJECTS SUCH AS BATTERY TERMS AND HOW A BATTERY WORKS TO SPECIFIC GRAVITY TESTING WITH A HYDROMETER AND DIAGNOSIS OF BATTERY PROBLEMS.

YOU CAN OBTAIN A COPY OF THE **"BATTERY SERVICE MANUAL"** FROM

BATTERY COUNCIL INTERNATIONAL
401 N. MICHIGAN AVENUE
CHICAGO, IL 60611
PHONE 312-644-6610

PREVENTATIVE MAINTENANCE ITEMS

Before starting work

- Inspect pads for wear. Replace if needed.
- Turn on brush motors and check battery indicator gauge to assure that there is enough charge to scrub floor.

After you are finished using scrubber for the day

- Raise squeegee and leave up.
- Raise brushes and leave up.
- Drain and rinse recovery tank, including vacuum shut-off float. Wipe top of tank clean.
- Clean vacuum intake screen. A small wire brush works well for this.
- Wipe down recovery tank lid and lid gaskets.
- Drain and rinse solution tank (especially if using something other than a very mild scrubbing solution).
- Charge batteries, if needed. Remember batteries have a longer life if allowed to discharge sufficiently. Please read "Battery Maintenance" page.

Weekly maintenance

- Check electrolyte level in batteries. See "Battery Maintenance" page for instructions.
- Clean and lubricate caster wheels and caster swivel. There are grease fittings to use a grease gun. Note: Main 10" wheels do not require lubricating. (They have sealed ball bearings that cannot be lubricated).
- Wipe surface of machine clean. A silicone product such as "Armor All" will make the plastic parts look really good.

Monthly maintenance

- Clean battery connections and tops of batteries. See "Battery Maintenance" page for instructions.
- Inspect scrub brushes for wear (If you have scrub brushes).
- General visual inspection for problems.

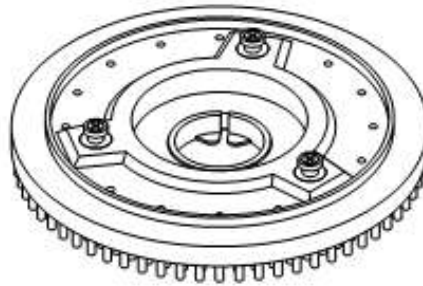
Semi-annual maintenance

- Inspect carbon brush wear in brush motors.
- Lubricate all pivot points with a light oil. Porous bushings will absorb some oil to distribute over time.
- Lubricate brush lift arm sliding surface with a heavy grease. This is located behind the back panel. Bearing grease may be used.

As needed items

- Adjust squeegee tilt. See "Squeegee Information" page.
- Turn, flip, or replace squeegee blade for streak free pickup.
- Replace intake screen and intake screen gasket.

PAD DRIVER AND AVAILABLE BRUSHES

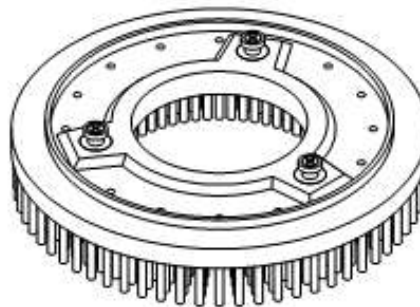


PAD DRIVER

NEED 2 PER MACHINE

PART NO.	DESCRIPTION
E11756	13" pad driver (must be used with an appropriate pad)*

* CONSULT YOUR JANITORIAL SUPPLIER FOR ADVISE
ON THE PROPER PAD TO USE FOR YOUR APPLICATION.
SCRUB AND STRIP PADS ARE COLOR CODED FROM
LEAST AGGRESSIVE TO MOST AGGRESSIVE AS FOLLOWS:
WHITE - RED - BLUE - GREEN - BROWN - BLACK



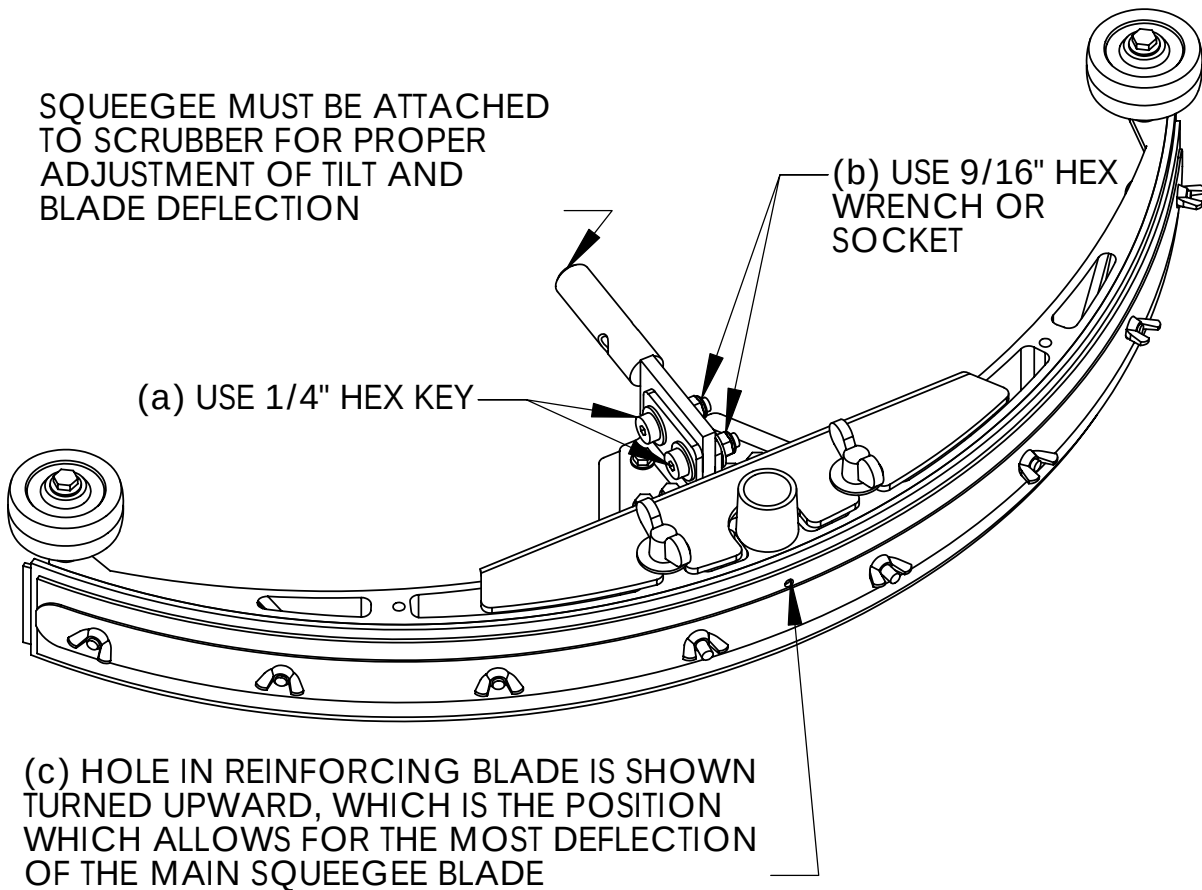
BRUSH

NEED 2 PER MACHINE

PART NO.	DESCRIPTION	USES
E11757	Dynascrub	Light to medium scrubbing (replaces red pads)
E11759	Powerscrub	Medium to aggressive scrubbing (replaces blue or green pads)
E11760	Stratagrit	Very aggressive scrubbing or stripping (replaces brown or black pads)

A BRUSH WILL OUTLAST A PAD AT LEAST 100 TO 1

SQUEEGEE INFORMATION AND ADJUSTMENTS



Problem: Squeegee is leaving streaks at the center or the ends.

Cause: Squeegee is not level. If it is not level, it will streak in the center or at the ends.

Solution: Make sure that the tips and the center of main squeegee blade are uniformly deflected and not leaving streaks. Adjust squeegee tilt as follows:

Step 1: Loosen (a) and (b)

Step 2: Tilt squeegee in direction needed for squeegee to deflect uniformly along entire length.

Step 3: Tighten (a) and (b) enough to hold temporarily.

Step 4: Move scrubber forward to check that deflection is uniform.

Step 5: If correct, tighten (a) and (b) as much as you can; or if not correct, start over at step 1.

Problem: Squeegee is leaving streaks not related to squeegee being level.

Cause: (1) Trash under main squeegee blade.

(2) Blade edge is worn or nicked

Solution: (1) Clear trash.

(2) Turn the blade. All four edges can be used. If all edges have been used, then replace the main squeegee blade.

Problem: Main squeegee blade is deflecting too much or too little.

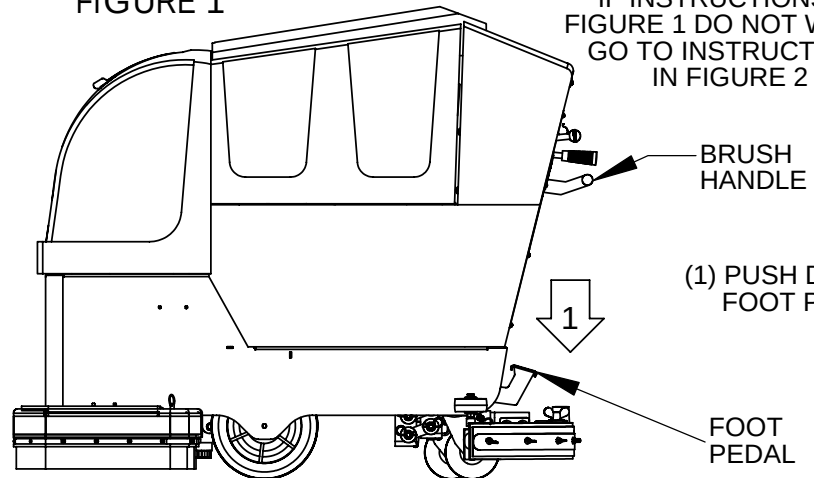
Cause: Reinforcing blade is turned wrong for the floor conditions.

Solution: Holes on the reinforcing blade are offset. Blade can be flipped to put longer or shorter side toward floor. Longer side has a hole (c) at center. Facing the hole down makes the main blade stiffer and allows it to deflect less. Hole turned upward allows blade to deflect more.

BRUSH OPERATION

HOW TO:
RAISE BRUSHES,
LOWER BRUSHES,
ADD HEAVY PRESSURE
TO BRUSHES, AND
RELEASE PRESSURE
FROM BRUSHES

FIGURE 1

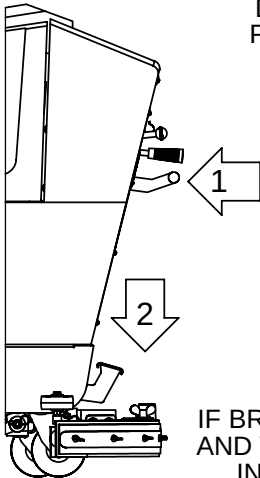


RAISE BRUSHES
IF INSTRUCTIONS IN
FIGURE 1 DO NOT WORK,
GO TO INSTRUCTIONS
IN FIGURE 2

(1) PUSH DOWN
FOOT PEDAL

FIGURE 2

TO RAISE BRUSHES
IF INSTRUCTIONS IN FIGURE 1
DO NOT WORK, THERE ARE
PROBABLY NO BRUSHES ON
SCRUBBER AND THIS
SHOULD RAISE BRUSHES.

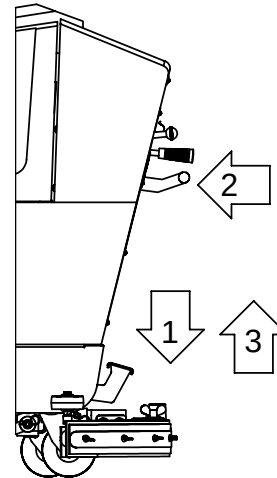


(1) PUSH IN
HANDLE
(2) PUSH DOWN
FOOT PEDAL

IF BRUSHES ARE ON SCRUBBER
AND WILL NOT RAISE, THEY ARE
IN THE HEAVY PRESSURE
POSITION, SO PROCEED TO
FIGURE 5 TO RELEASE BRUSHES.

FIGURE 3

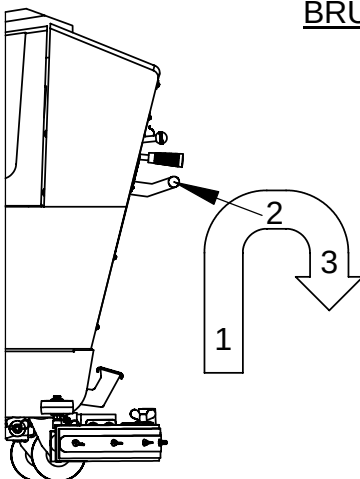
LOWER BRUSHES



(1) PUSH DOWN
FOOT PEDAL
(2) PUSH IN
HANDLE
(3) RELEASE
FOOT PEDAL
SLOWLY

FIGURE 4

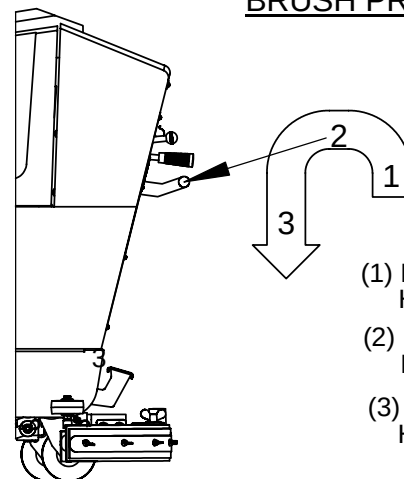
ADD HEAVY
BRUSH PRESSURE



(1) PULL UP
HANDLE
(2) PULL BACK
HANDLE,
WHILE STILL
PULLING UP
(3) LOWER
HANDLE SLIGHTLY
WHILE STILL
PULLING BACK

FIGURE 5

RELEASE HEAVY
BRUSH PRESSURE



(1) PULL UP
HANDLE
(2) PUSH IN
HANDLE
(3) LOWER
HANDLE

OPERATING TIPS AND MISCELLANEOUS INFORMATION

FLOOR SCRUBBING TIP

- Double scrubbing can be a very effective way to clean a floor. This especially important before coating with finish, as you do not want to wax in any dirt.
 - To double scrub do the following:
 - Scrub the floor as normal, but leave the squeegee up and the vacuum off.
 - Scrub a few aisles ahead while letting the floor soak.
 - Then go back over what you have wet down, but this time with the squeegee down and the vacuum on. This will get the floor much cleaner than a single pass scrub.

Note: Do not double scrub where non-floor cleaning personnel will be walking, since the floor stays wet and is therefore hazardous.

SQUEEGEE OPERATING TIPS

- The curved squeegee picks up solution very well if properly adjusted. The squeegee must be level to work well. If it is not level, it will streak in the center or at the ends. Make sure that the tips and the center are uniformly deflected and not leaving streaks. If squeegee is not level, then loosen the two bolts on squeegee bracket and squeegee will pivot forward and backward. Level squeegee and tighten bolts.
- If squeegee is properly adjusted and is leaving streaks, then there may be trash caught under the main squeegee blade. A little trick that will clear most trash is to (1) stop the scrubber, (2) lift the squeegee, (3) back up a little, (4) lower the squeegee, and then (5) resume scrubbing as usual. If this does not work, then the trash must be cleared by hand.
- See "Squeegee Information and Adjustments" page for more information.

IF SCRUBBER IS USED FOR PICKING UP WAX AND STRIPPER

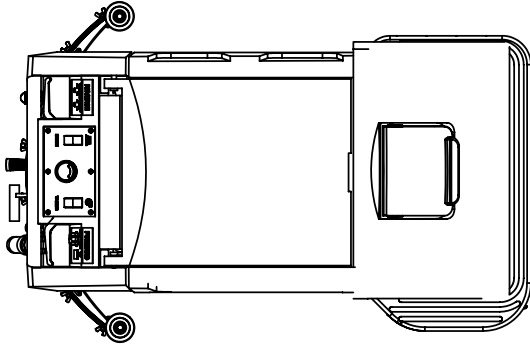
- The scrubber can be used to vacuum the emulsified wax and stripper from a floor strip. But, be aware that more upkeep will be required on the scrubber than if it were used only for scrubbing, since the wax and dirt will remain after the stripper evaporates. So, after using scrubber on a floor strip do the following.
 - Disconnect vacuum hose from squeegee and vacuum clean water through vacuum hose.
 - Rinse out recovery tank, including letting clean water run out dump hose.
 - Clean squeegee.
 - Clean top of recovery tank.
 - Clean recovery lid and gasket on recovery lid.
 - Drain solution tank and flush lines with clean water. (If you have stripper in the solution tank, you do not want it on the floor if the next job the scrubber is used on is just a scrub).
 - Wipe down anywhere where wax slop has gotten on scrubber.

EXPOSING SCRUBBER TO FREEZING TEMPERTURES

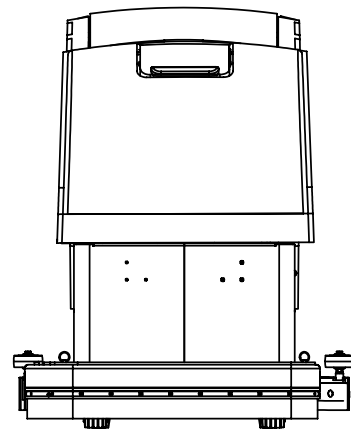
CAUTION

- Do **NOT** leave scrubber in freezing temperatures
- If scrubber must be left or transported in freezing temperatures, then precautions must be taken. If an attempt is made to close (or open) the solution valve when it is frozen, the solution cable or solution valve will be damaged.
 - Drain Solution Tank and leave solution valve open.
 - Recovery Tank must also be drained.
 - Then after the scrubber is inside place to be used, do not yet attempt to shut the solution valve. You must first check to make sure that the solution valve is not frozen. Run hot water into solution tank. After water is running out the bottom of the machine (the brush area), then shut off solution valve (do not force the solution valve control handle). You can then fill solution tank and use the scrubber.

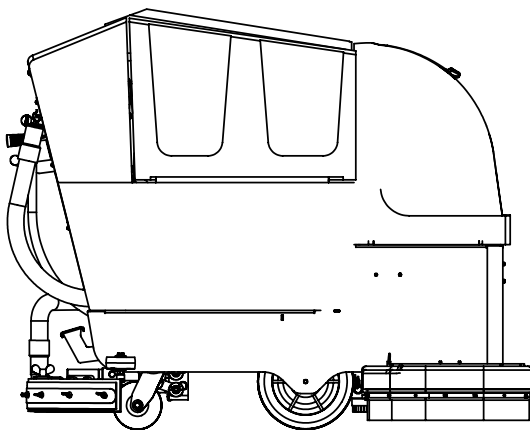
DESCRIPTIONS OF VIEWS SHOWING PARTS ON SCRUBBER



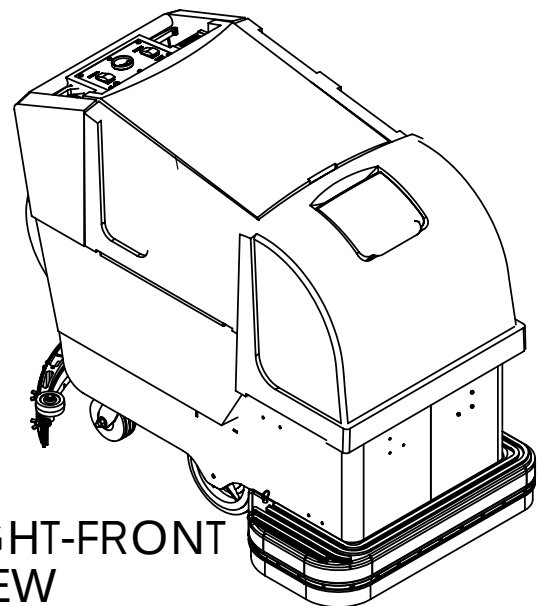
TOP VIEW



FRONT VIEW



RIGHT VIEW



TOP-RIGHT-FRONT
VIEW

IN THIS MANUAL, MANY OF THE PARTS IN THE DRAWINGS ARE SHOWN CORRECTLY ASSEMBLED, OR AT LEAST NEAR THE POSITIONS THEY ARE LOCATED ON THE SCRUBBER.

THIS METHOD WILL HELP TRACE A PROBLEM, FIND WHAT IS NEEDED TO CORRECT THE PROBLEM, AND THEN PROPERLY REASSEMBLE THE MACHINE .

THE ELECTRICAL LAYOUT HAS ALSO BEEN SIMPLIFIED, SO THAT PROBLEMS CAN BE EASILY TRACED AND REPAIRED.

Operating Procedures

(See page 19 for guide to item numbers)

- Batteries need to be in the operating range (the green area) of the battery condition meter (item 2). Gauge will register battery condition when brush motors (Brush Motor Control Switch, item 6) are turned on. Turn off brush motors after battery condition is determined.
- Lift solution lid (item A) and add water and liquid cleaner to solution tank (item B). Consult cleaner instructions for proper ratio of cleaner and water (Note: the solution tank holds 24 gallons when full).
- Take scrubber to area to be cleaned
 - o Traction Scrubber
 - Make sure that squeegee and brushes are off the floor.
 - Turn variable speed control knob (item 8) all the way counterclockwise.
 - Turn on traction switch (item 9).
 - Squeeze forward control lever (item 1) if scrubber needs to go forward and reverse control lever if scrubber needs to be moved backward.
 - Gradually increase variable speed control knob (item 8) until scrubber attains the needed speed.
 - Release lever to stop.
 - o Brush Drive Scrubber
 - Lift squeegee and brushes off the floor.
 - Push scrubber to desired location.
- Lower brushes by depressing brush lift pedal (item 13) and then push in on brush lift and pressure lever (item 11), and gradually let brushes drop to contact with floor by slowly lift foot off brush lift pedal (item 13). (Note that the brushes can be lowered using only the brush lift and pressure lever (item 11)).
- Lower squeegee using the squeegee lift lever (item 18) and turn on vacuum using the vacuum motor control switch (item 7).
- Turn on solution by adjusting cleaning solution control lever (item 17) to desired flow rate (the flow rate can be adjusted as the need arises).
- Turn on brushes using the brush control switch (item 6) and immediately move scrubber forward.
 - o Traction Scrubber – adjust speed as needed with the variable speed control knob (item 8).
 - o Brush Drive Scrubber – push to desired speed. There is no need to keep the forward control lever depressed. The brush drive scrubber should move easily by pushing alone.

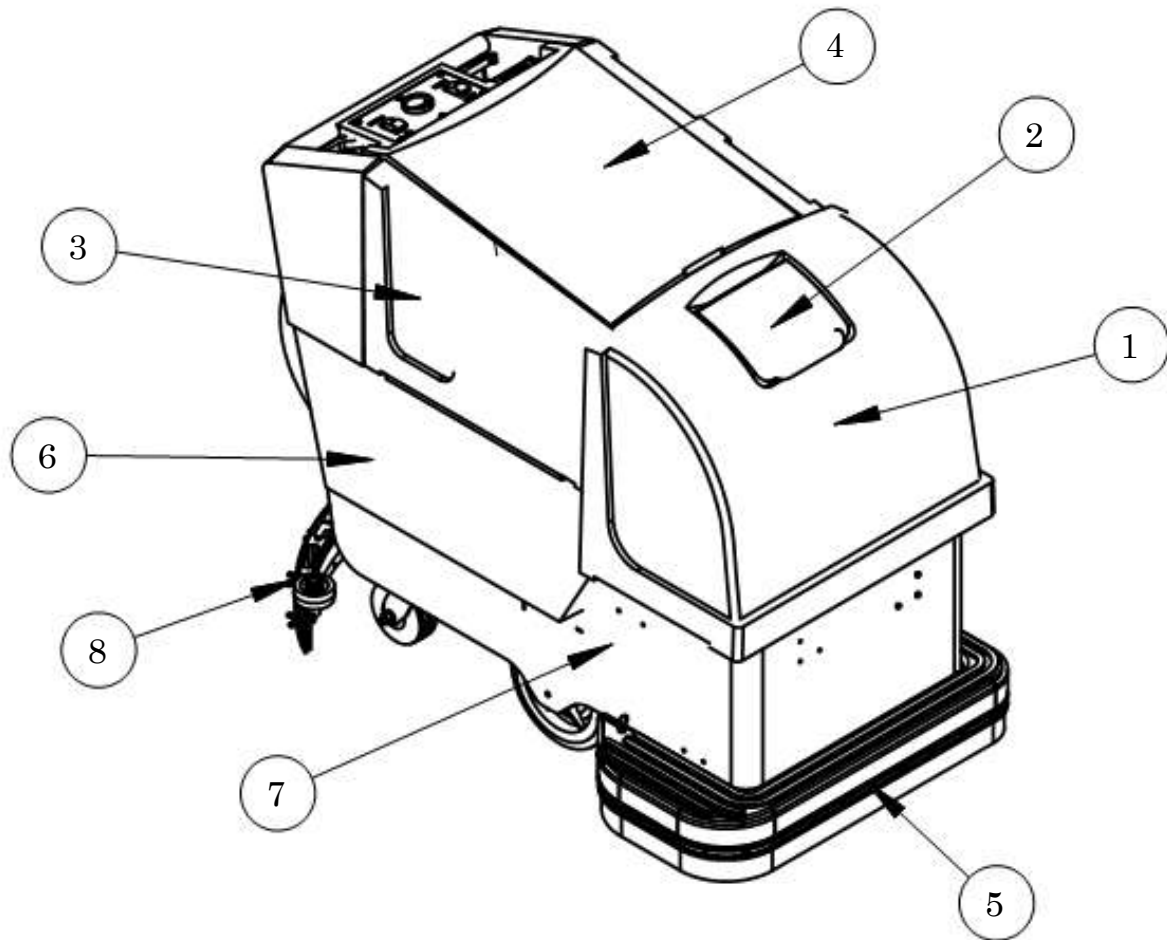
Operating procedures are continued on the next page ➡

Operating Procedures

(continued)

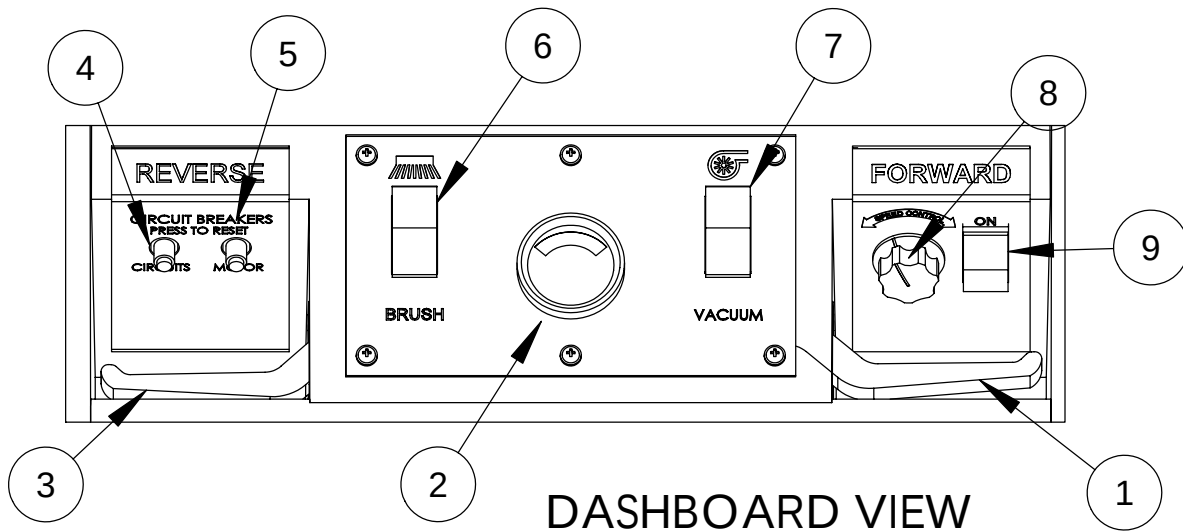
- When you stop scrubbing an area.
 - o Turn off brushes (brushes or pads can wear through the wax if left running in one place)
 - o Turn off solution flow (cleaning solution control lever (item 17))
 - o Turn off vacuum (vacuum motor control switch (item 7))
 - o Turn off traction drive on traction drive model (traction on/off switch (item 9))
- Before taking scrubber back to storage area
 - o Lift brushes
 - o Lift squeegee
- To dump dirty water from recovery tank (item C)
 - o Lift recovery dump hose (item 12) with plug for recovery dump hose (item 10) from hooks.
 - o Hold end of hose so that the dirty solution will flow into the appropriate place (such as a drain) when plug is removed.
 - o Loosen T-handle on plug for recovery dump hose (item 10) and remove plug from hose. Dirty solution will flow from tank. (Note: do not completely unscrew T-handle from plug).
 - o Replace plug and tighten. Hang hose back on hooks.
- Machine storage for the day
 - o Brushes in up position
 - o Squeegee in up position
 - o Recovery tank emptied (Note: it is best to occasionally rinse it out with clean water).
 - o Solution tank emptied (especially if machine is to be left for longer than a day).
 - o Turn off all switches. (Note: if traction on/off switch is left on for more than 20 minutes without the machine moving, then the traction control electronics will automatically power down. To reset them, simply turn the traction on/off switch off and then back on).

MAIN SCRUBBER PARTS

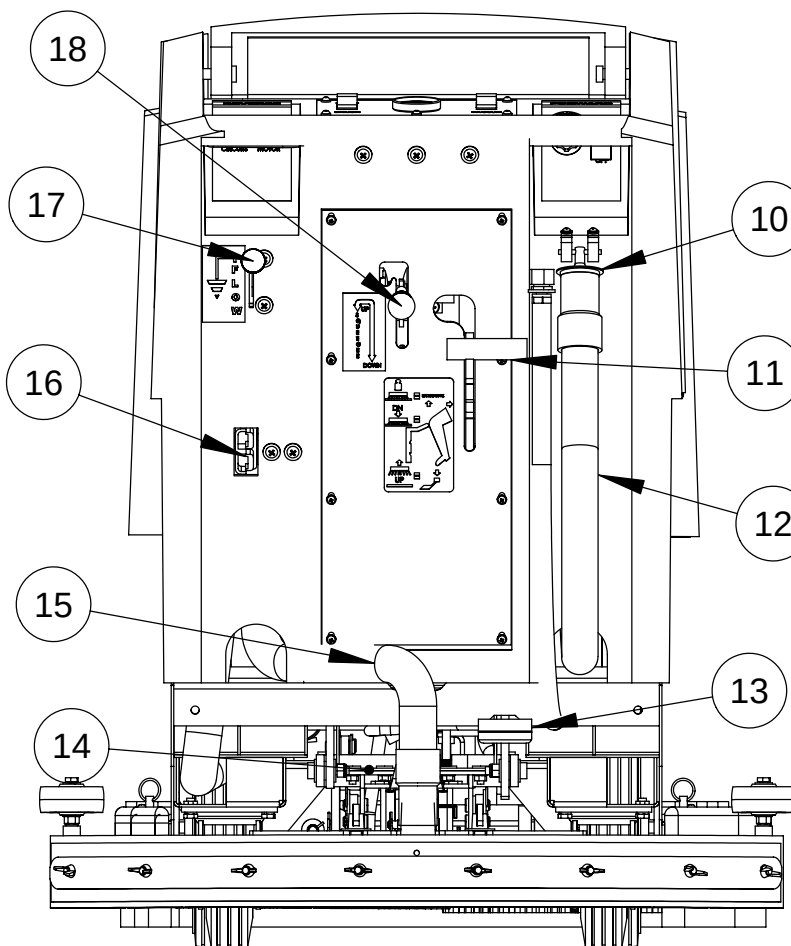


ITEM	SKU	DESCRIPTION AND NOTES
1	E11729	Solution Tank (GRAY)
2	E11728	SOLUTION TANK LID (BLACK)
3	E11754	RECOVERY TANK (GRANITE)
4	E11727	RECOVERY TANK LID (BLACK)
5	E11753	SKIRT (BLACK)
6	E11726	BASE (BLACK)
7	AS261121	Main Frame
8	PE5000	Squeegee assembly - 26"

SCRUBBER CONTROLS



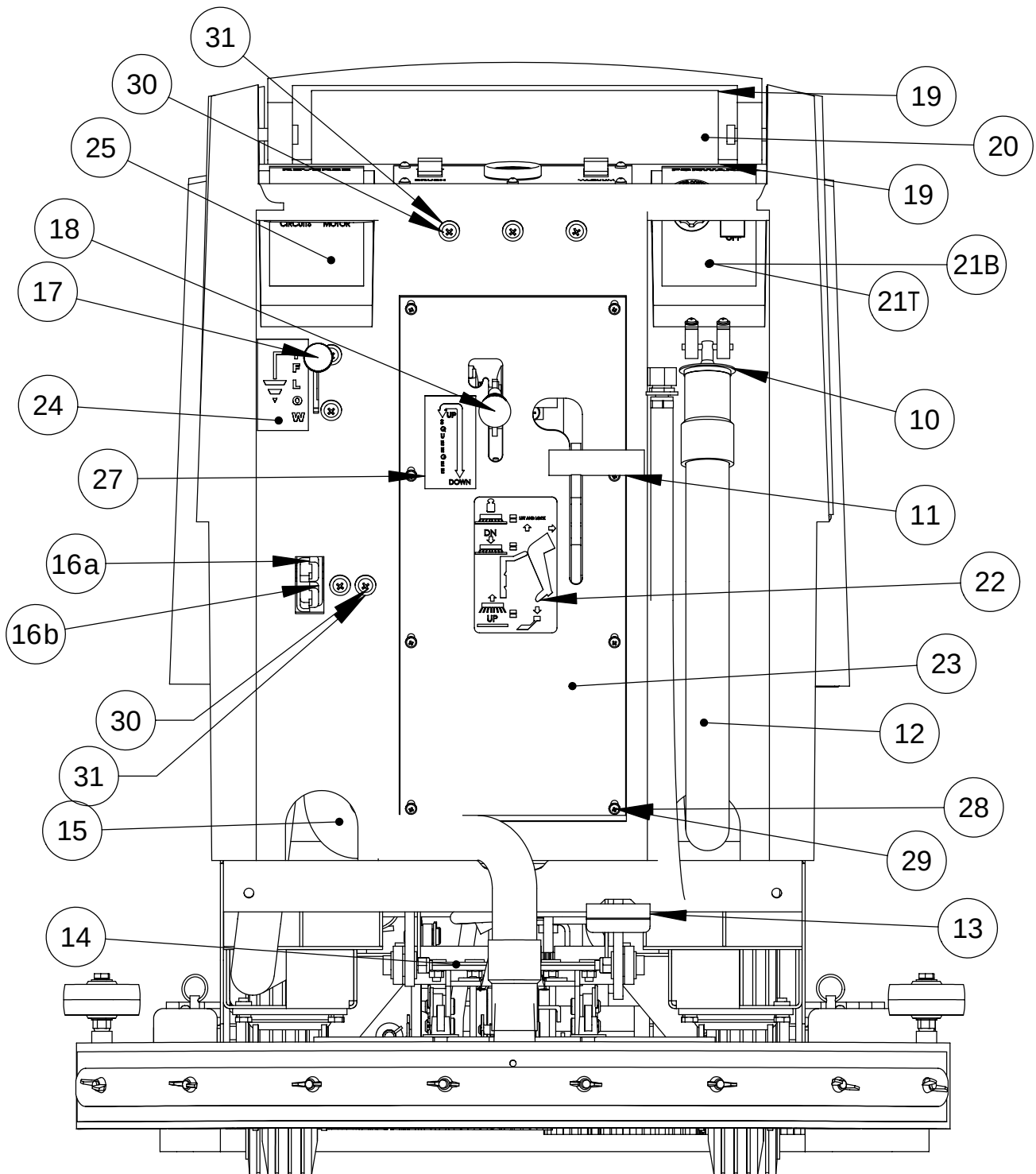
DASHBOARD VIEW



REAR VIEW

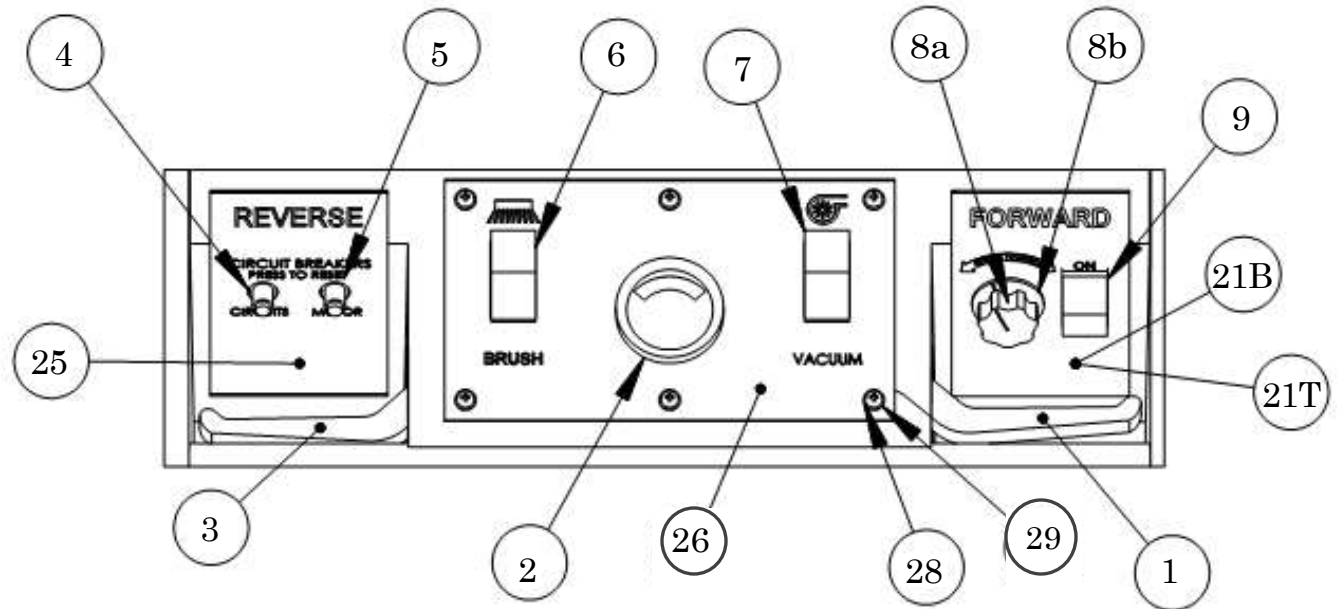
- 1) Forward Control Lever
- 2) Battery Condition Meter
- 3) Reverse Control Lever
- 4) Circuit Breaker for Vacuum
- 5) Circuit Breaker for Brush Motors
- 6) Brush Motor Control Switch
- 7) Vacuum Motor Control Switch
- 8) Variable Speed Control Knob (Traction Drive Model)
- 9) Traction on/off switch (Traction Drive Model)
- 10) Plug for Recovery Dump Hose
- 11) Brush lift and Pressure Lever
- 12) Recovery Dump Hose
- 13) Brush Lift Pedal
- 14) Drain Hose for Battery Tray
- 15) Vacuum Recovery Hose
- 16) Charging Plug for 24 Volt Charger
- 17) Cleaning Solution Control Lever
- 18) Squeegee Lift Lever

REAR VIEW OF SCRUBBER



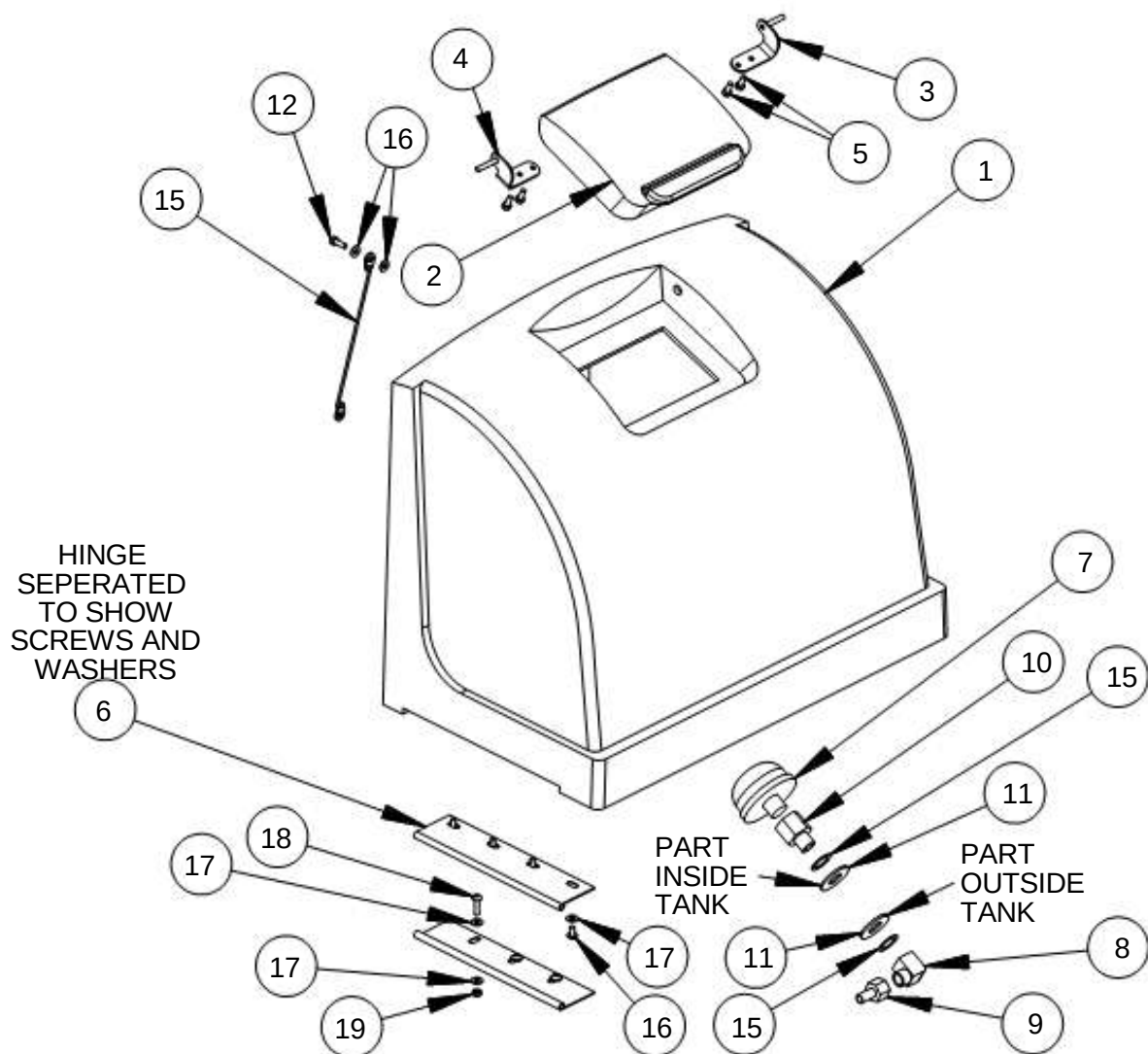
NOTE: PARTS LIST IS ON NEXT PAGE

DASHBOARD LAYOUT AND PARTS FOR DASHBOARD AND PARTS FROM REAR VIEW OF SCRUBBER



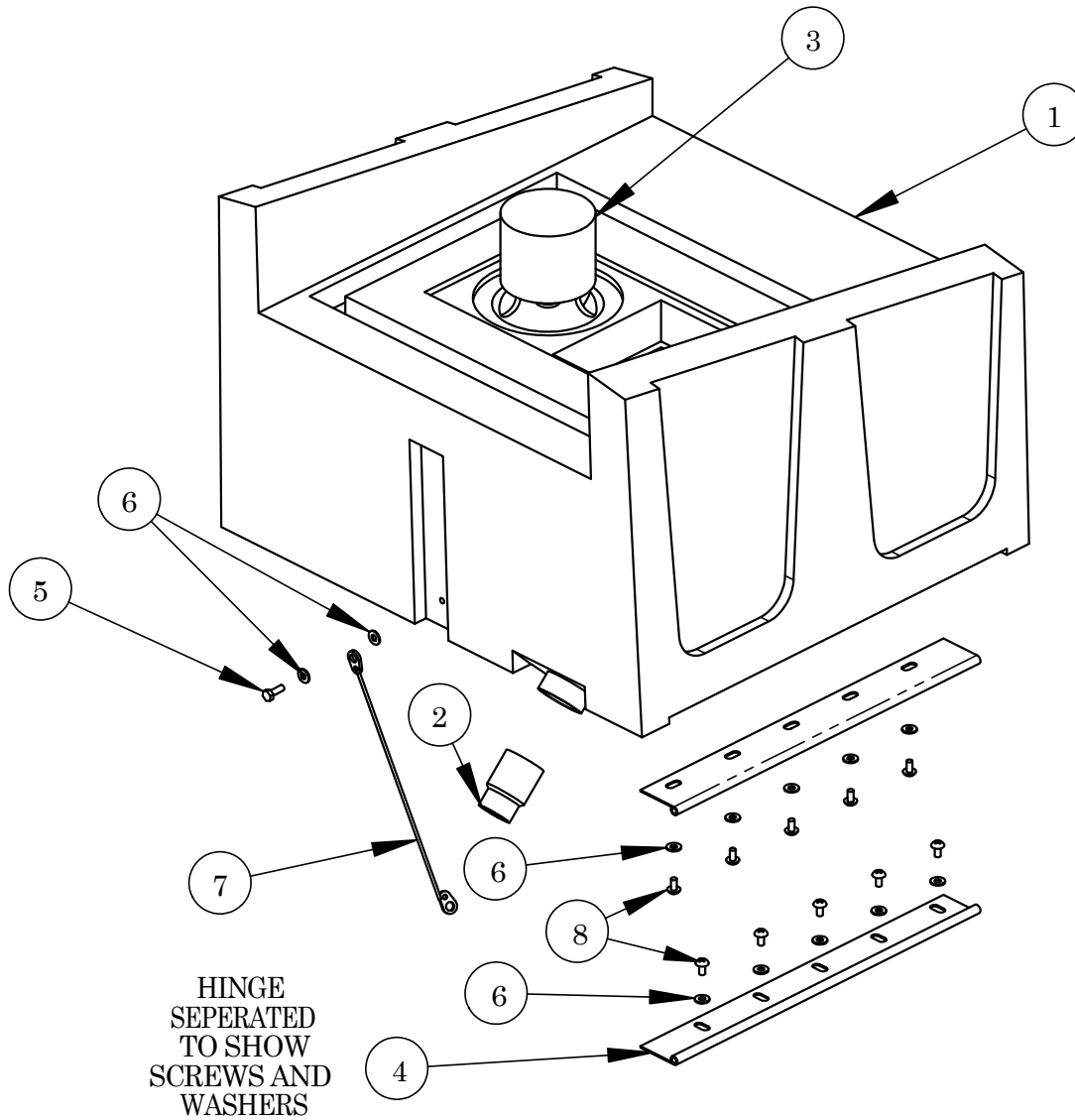
ITEM	QTY.	PART NO.	DESCRIPTION
1	1	E11521	RIGHT HANDLE LEVER
2	1	E10502	24 VOLT SYSTEM GAUGE
3	1	E11520	LEFT HANDLE LEVER
4	1	E11527	CIRCUIT BREAKER - 30AMP
5	1	E11528	CIRCUIT BREAKER - 70 AMP
6, 7, 9	3	E11529	ROCKER SWITCH
8a	1	E11738	CLAROSTAT ROTARY CONTROL
8b	1	E11739	SPEED CONTROL KNOB
10	1	E11105	DRAIN PLUG 1 1/2 (#52003)
11	1	E12104	BRUSH LIFT HANDLE
12	1	>> see	see "Vacuum System and Solution System" pages
13	1	E12110	BRUSH LIFT HANDLE - PEDAL
14	1	>> see	See "Vacuum System and Solution System" pages
15	1	>> see	See "Vacuum System and Solution System" pages
16a	1	E11410	SB175 Red Electrical Connector
16b	1	E11889	BRACKET FOR ANDERSON PLUG
17	1	E11747	THROTTLE/SOLUTION CONTROL (for AS2600)
18	1	>> see	See "Brush Lift, Motor Mount, and Squeegee Lift" pages
19	1	E11515	LID FLAP .062" DIA.SHEET
20	2	E11879	FLAP RETAINER
21B	1	AS26/3	Forward Decal (for Brush Drive Scrubber)
21T	1	E11637	Decal, Speed Control
22	1	E11636	BRUSH POSITION DECAL
23	1	E11878	BACK PANEL
24	1	AS2615	Flow Label
25	1	E11634	REVERSE DECAL
26	1	E11632	DASHBOARD
27	1	E11635	Decal, Squeegee
28	14	E11143	10-24 x 3/4 UNC PAN HD PHIL
29	14	E11508	#10 NYLON WASHER
30	7	E11833	1/4-20x3/4 PHMS PHILLIPS - BLK
31	7	E11834	1/4 FLAT WASHER - BLACK

SOLUTION TANK AND SOLUTION TANK LID ASSEMBLY AND PARTS LIST



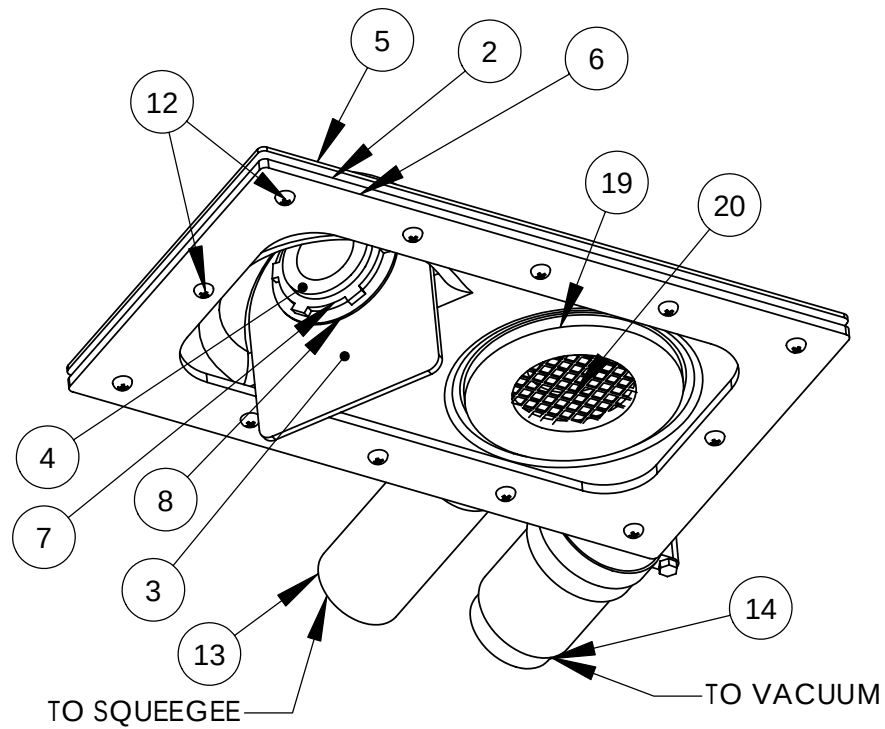
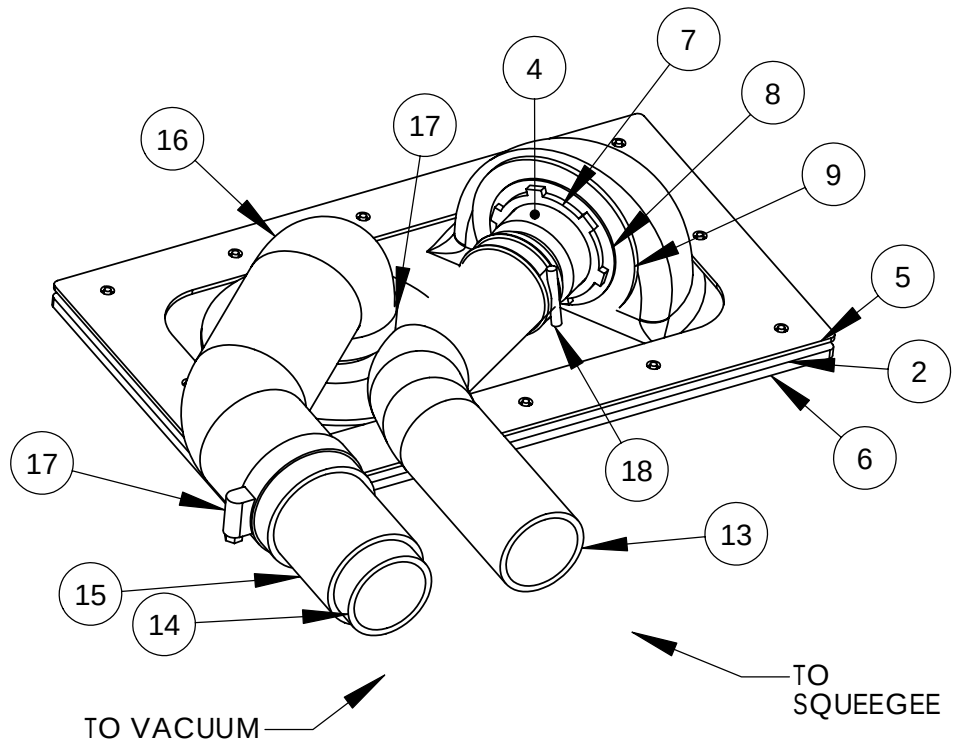
ITEM	QTY.	PART NO.	DESCRIPTION
1	1	E1172900	Solution Tank (GRAY)
2	1	E1172800	SOLUTION TANK LID (BLACK)
3	1	E1210200	HINGE - SOLUTION LID - LEFT
4	1	E1210100	HINGE - SOLUTION LID - RIGHT
5	4	E8106400	Bolt 1/4-20x3/4 hex gr 5
6	1	E1173200	HINGE - SOLUTION TANK
7	1	E1110100	SOLUTION STRAINER
8	1	AS26/32060	Hose fitting
9	1	AS26/32054	Hose fitting
10	1	AS26/32063	Hose fitting
11	2	E1110700	Gasket, 1/2" BLK Neoprene
12	1	PE50058	Restraining Cable for Solution Tank
13	1	E8106400	Bolt 1/4-20x3/4 hex gr 5
14	2	E8171300	Washer 1/4 in flat
15	2	E1112900	Spacing Washer (#730-009)
16	4	E1112200	1/4-20 x .5 SS PHMS screw
17	10	E8171300	Washer 1/4 in flat
18	3	E8357000	Screw 1/4" - 20 x 1"
19	3	AS26/32241	Nyloc nut

RECOVERY TANK ASSEMBLY AND PARTS LIST

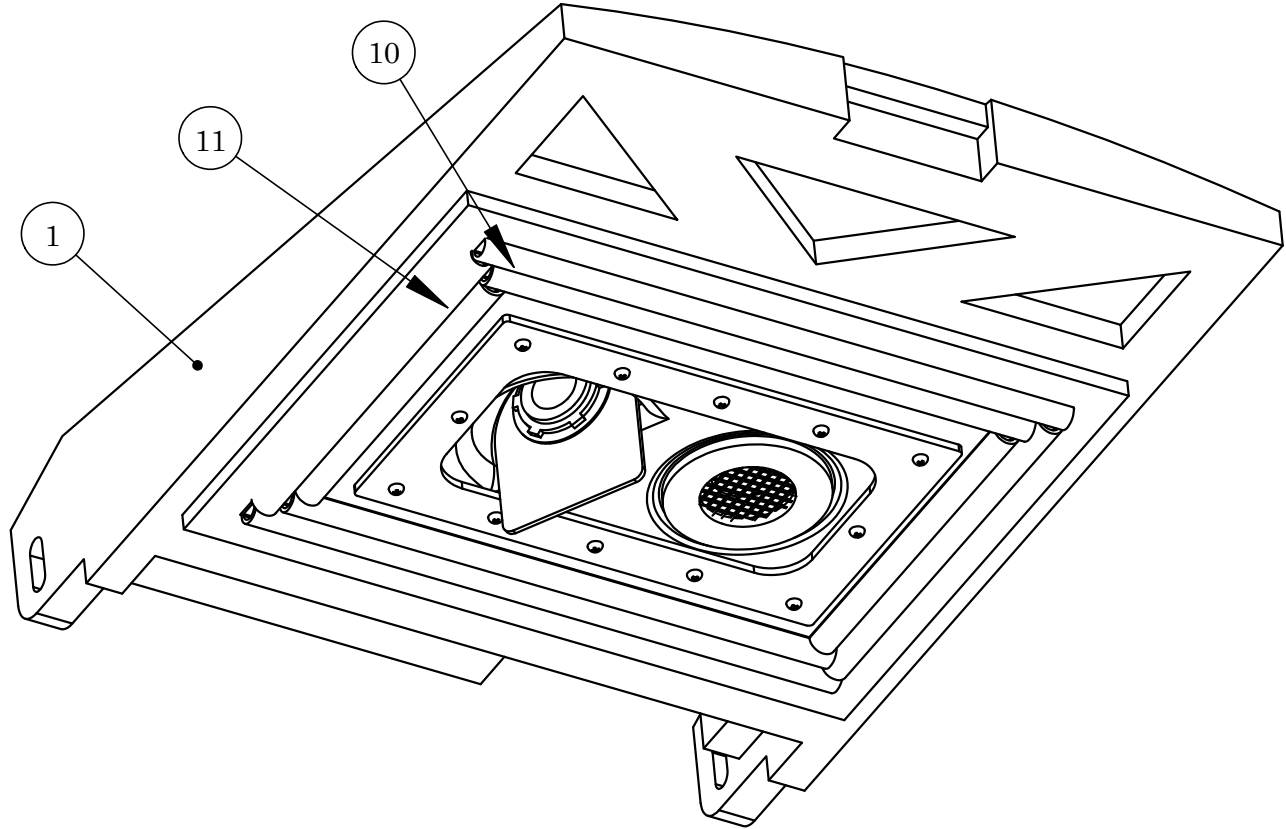


ITEM	SKU	Description	QTY
1	E11754	RECOVERY TANK (GRANITE)	1
2	E81294	Hose Barb 1 1/2 in.	1
3	AS26/3	Foam Float assembly	1
4	E11731	HINGE - RECOVERY TANK	1
5	E81064	Bolt 1/4-20x3/4 hex gr 5	1
6	E81713	Washer 1/4 in flat	2
7	PE5005	Cable for recovery tank ASM	1
8	E11122	1/4-20 x .5 SS PHMS screw	5
9	E81713	Washer 1/4 in flat	5

RECOVERY LID ASSEMBLY

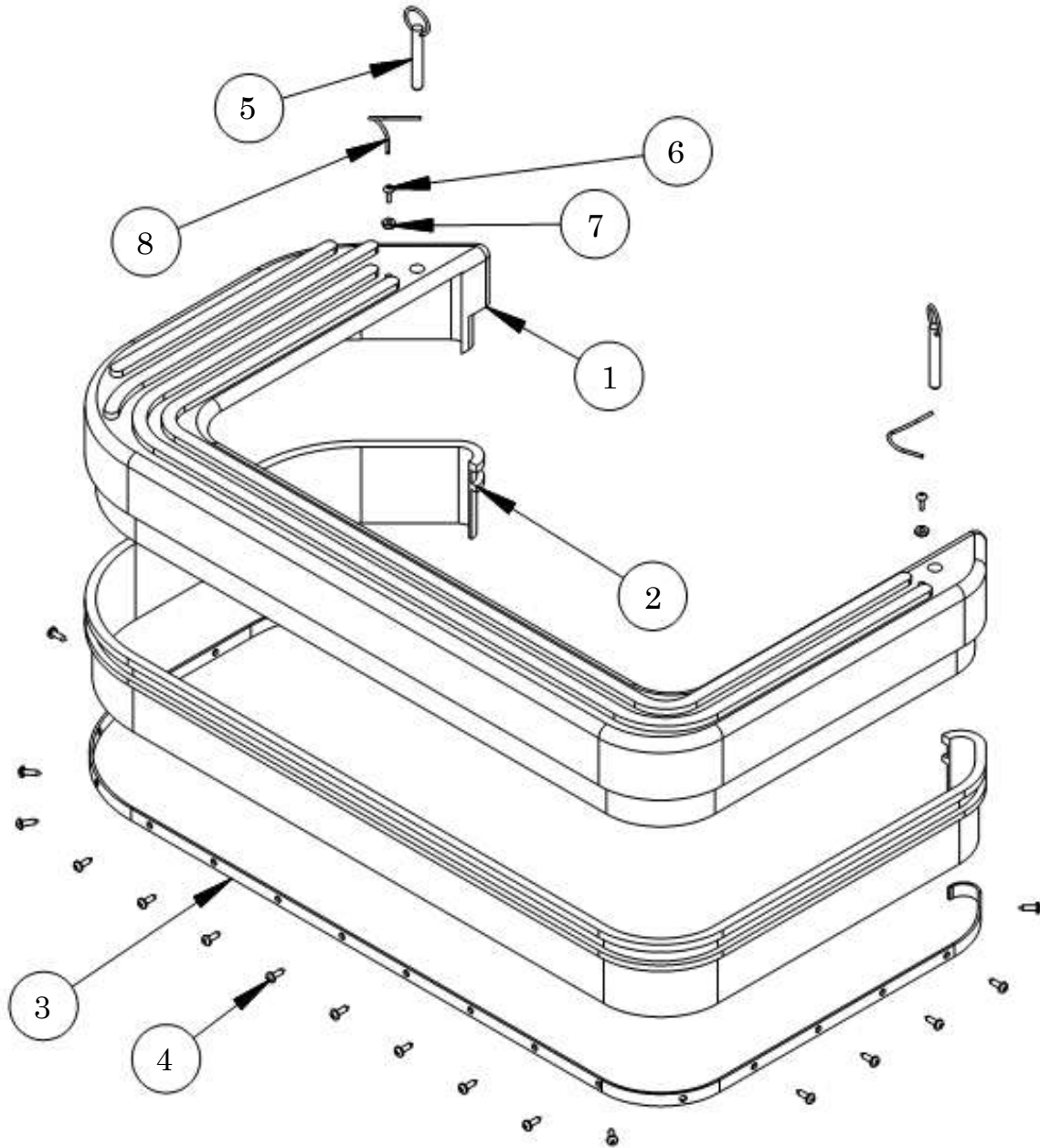


RECOVERY LID ASSEMBLY AND PARTS



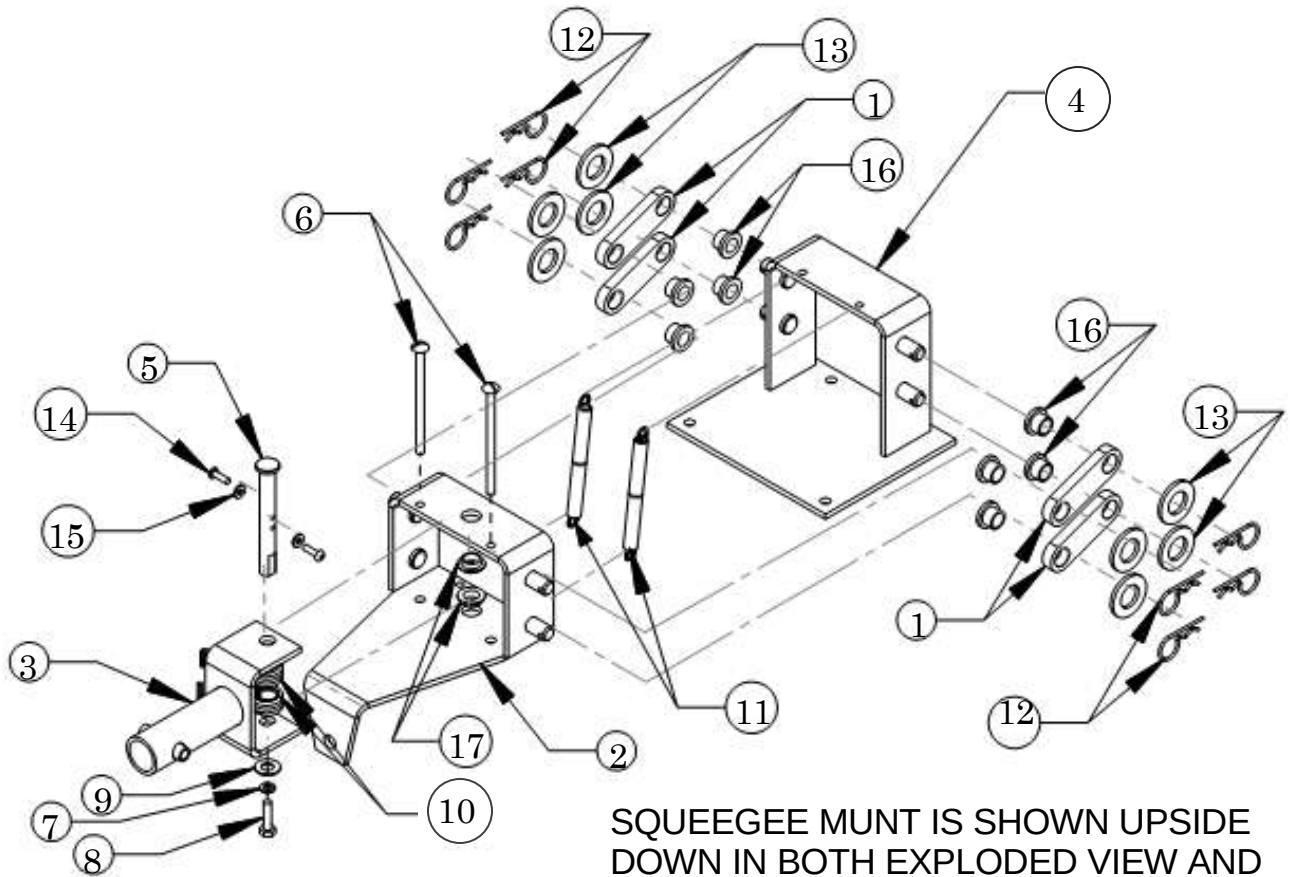
ITEM	SKU	DESCRIPTION	QTY
1	E11727	RECOVERY TANK LID (BLACK)	1
2	E11868	VACUUM INTAKE	1
3	E11496	RUBBER VAC. INTAKE FLAP	1
4	E81294	Hose Barb 1 1/2 in.	1
5	E11518	3/32" 50 DURO NEOPRENE	1
6	E11895	RECOVERY LID PLATE	1
7	E81518	Nut, conduit 1 1/2 in.	2
8	E11130	Washer	2
9	E11108	1 1/2"BLACK NEOPRENE GASKET	1
10	E11929	Long Recovery Lid Gasket (16")	2
11	E11930	Short Recovery Lid Gasket (10")	2
12	E83570	Screw 1/4" - 20 x 1"	12
13	E11399	Vac hose 1.5" x 54"	1
14	PE5005	Vac Hose (Squeegee to recovery lid)	1
15	E11526	1 1/2"-1 3/4 CONNECT.HOSE CUFF	1
16	E11921	2" Vac Hose (7" Long)	1
17	E11535	HOSE CLAMP 2"	2
18	E11887	1.5" WIRE HOSE CLAMP	1
19	E11514	GASKET FOR VAC INTAKE SCREEN	1
20	E10775	2 9/16"DIA.STAINLESS STEEL DIS	1

SPLASH SKIRT ASSEMBLY AND PARTS LIST



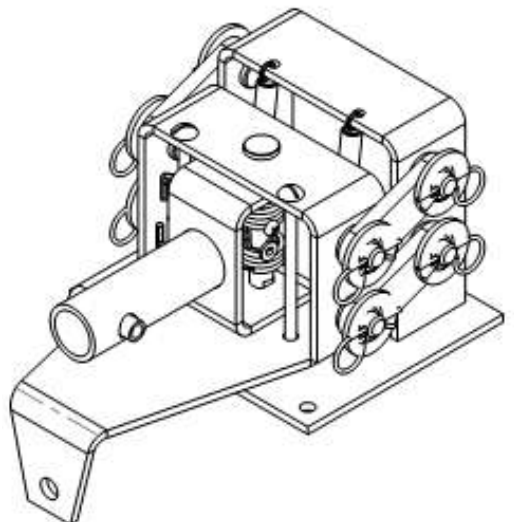
ITEM	SKU	DESCRIPTION	QTY
1	E11753	SKIRT (BLACK)	1
2	E10868	RUBBER SPLASH SKIRT - Length 62"	1
3	E10499	SKIRT RETAINER - FULL for 26"	1
4	E11321	#10 x 5/8 PAN HEAD PHILLIPS	21
5	E10774	SINGLE BALL RING (1.5) GRIP	2
6	E11118	10-32 x .75 Unslotted Screw	2
7	E11095	10-24 NYLOC NUT	2
8	E87986	Pin, Detent 5/16" OD x 3/4" L, Zinc	2

SQUEEGEE MOUNT ASSEMBLY AND PARTS LIST

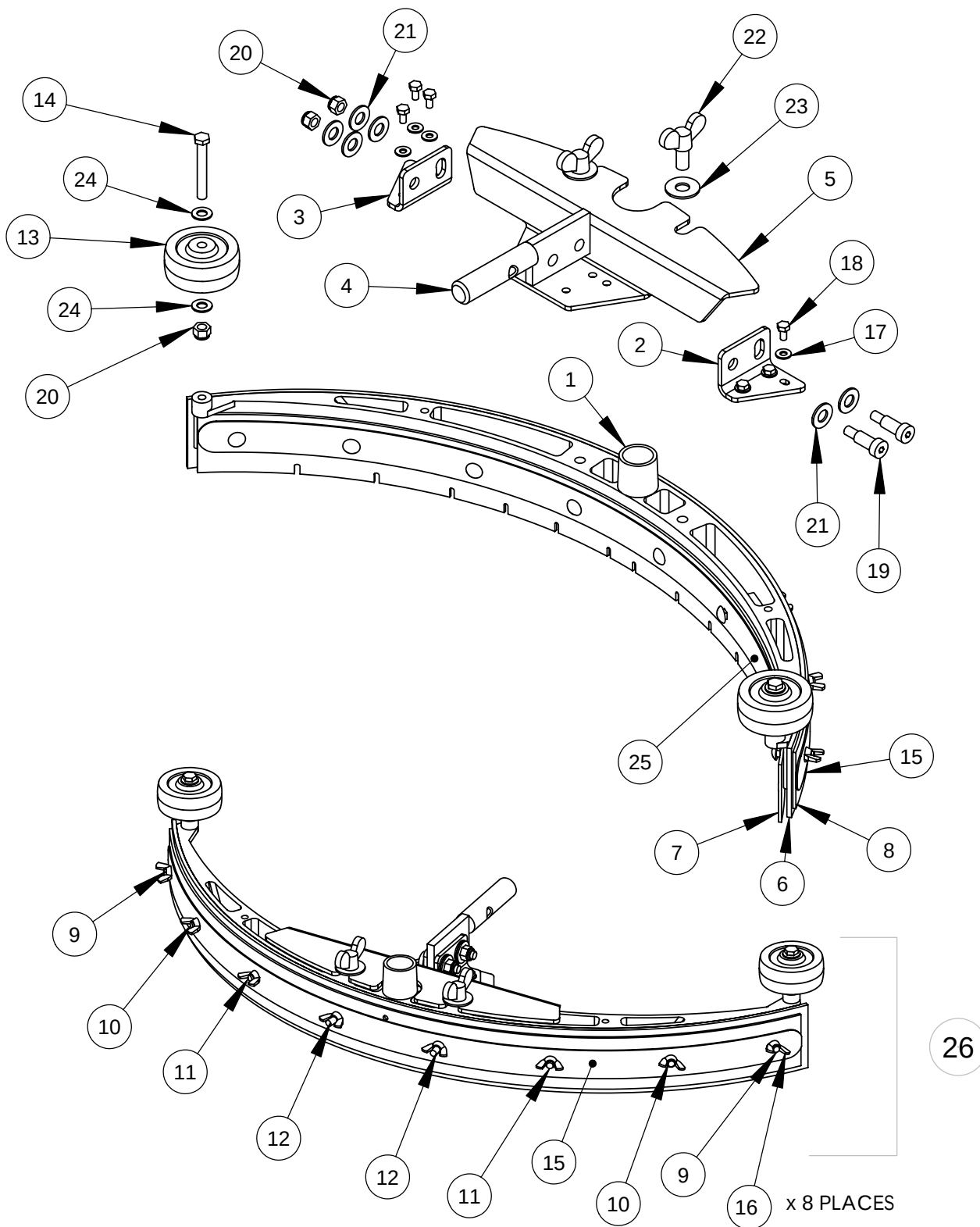


SQUEEGEE MUNT IS SHOWN UPSIDE DOWN IN BOTH EXPLODED VIEW AND ASSEMBLED VIEW. THE BEST WAY TO WORK ON IT IS TO REMOVE IT FROM THE SCRUBBER AND TURN IT UPSIDE DOWN.

ITEM	SKU	DESCRIPTION	QTY
1	E12105	LINKAGE BAR	4
2	E12114	SQUEEGEE MOUNT HOUSING	1
3	E11894	SQUEEGEE MOUNT YOKE	1
4	E12112	SQUEEGEE MOUNT BRACKET	1
5	E11736	TORSION PIN	1
6	E11713	1/4-20x4" ROUND HD MS	2
7	E81078	Washer, Lock 1/4 in. Split	1
8	E81064	Bolt 1/4-20x3/4 hex gr 5	1
9	E81713	Washer 1/4 in flat	1
10	E11741	TORSION SPRING	2
11	E11566	SQUEEGEE LIFT HANDLE SPRING	2
12	E11719	Hairpin Cotter,	8
13	E12407	1/2 SAE FLAT WASHER GR8 PKG	8
14	E11143	10-24 x 3/4 UNC PAN HD PHIL	2
15	E11508	#10 NYLON WASHER	2
16	E11559	.502x.628x.500 LONG BUSHING	8
17	E11561	.502x.627 BUSHING	2



SQUEEGEE ASSEMBLY FOR 26" SCRUBBER

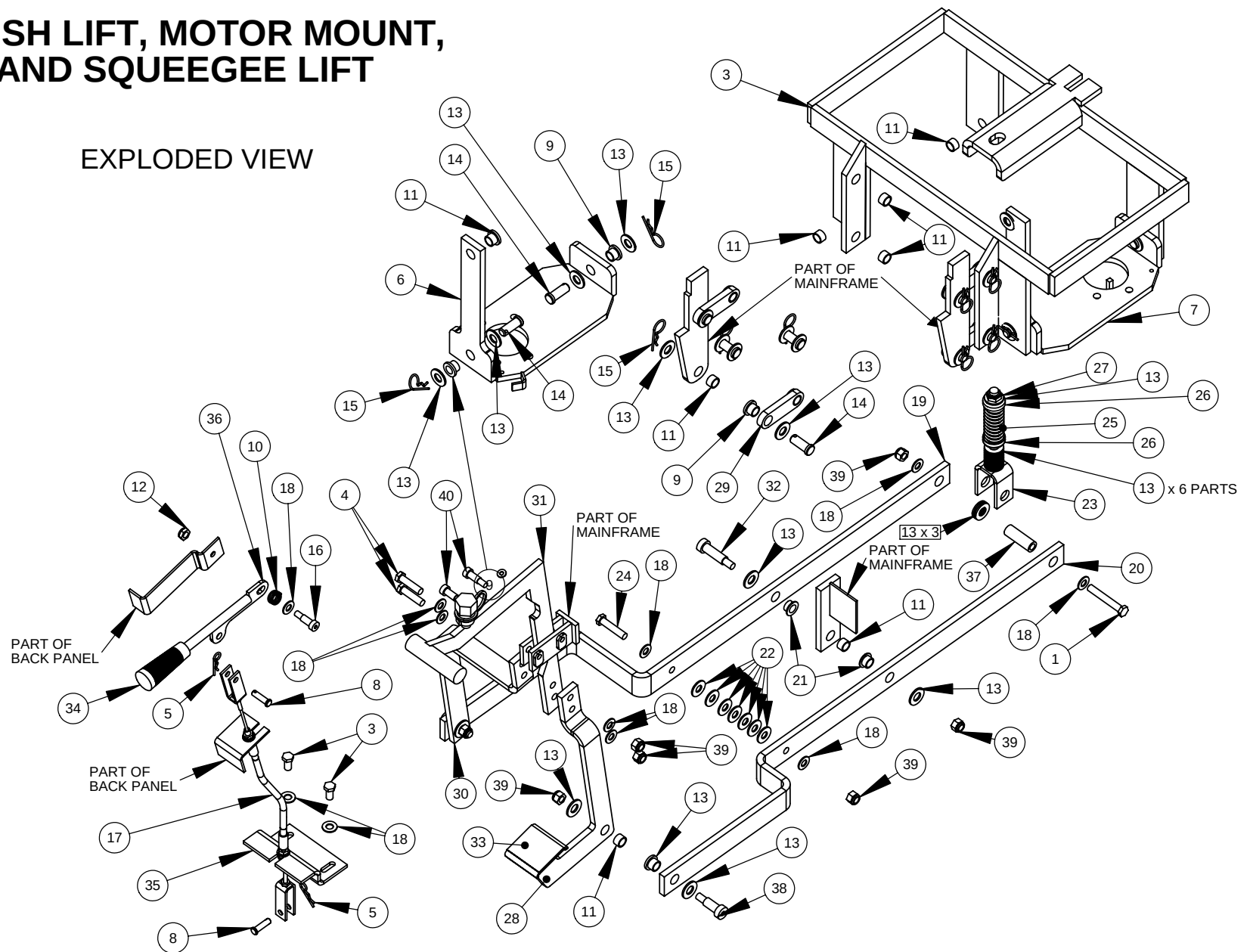


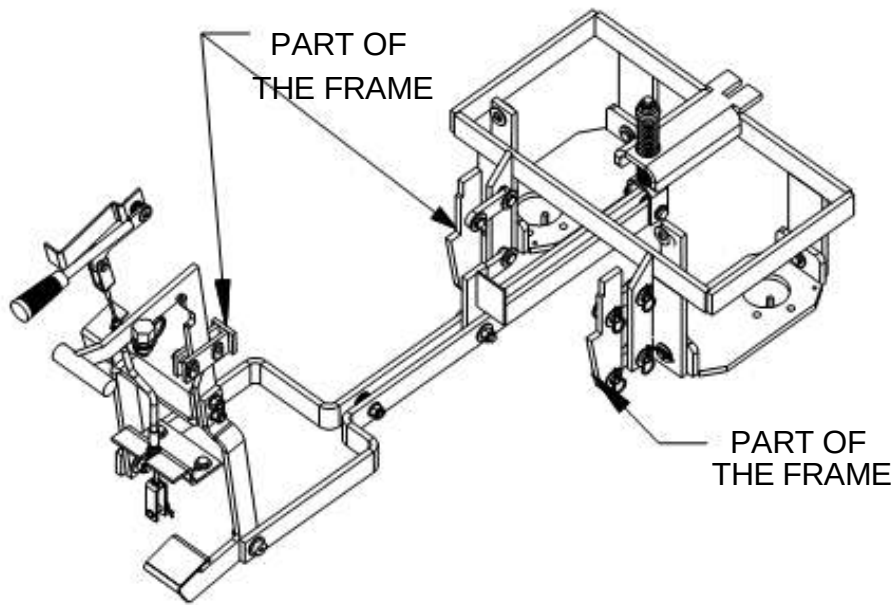
SQUEEGEE ASSEMBLY PARTS LIST FOR 34" WIDE SQUEEGEE

ITEM	PART #	DESCRIPTION	QTY.
1	E11208	SQUEEGEE ALUMINUM HOUSING	1
2	E12108	LEFT ADJUSTMENT BRACKET	1
3	E12109	RIGHT ADJUSTMENT BRACKET	1
4	E11892	YOKE BAR FOR SQUEEGEE	1
5	E11893	MAIN SQUEEGEE PLATE	1
6	E11201	Main Squeegee Blade	1
7	E11204	Front Squeegee Blade	1
8	E11202	Reinforcement Blade	1
9	E11042	5/16-18X1.50 BOLT,CARR SS	2
10	E11043	5/16-18X2.00 BOLT,CARR SS	2
11	E11044	5/16-18X2.50 BOLT-CARR SS	2
12	E11045	5/16-18X3.00 BOLT-CARR SS	2
13	E11630	HA325SR-3/8 WHEEL	2
14	E11715	3/8-16x2.75 BOLT-HH	2
15	E10498	SQUEEGEE REAR BLADE STRAP	1
16	E11717	5/16 WINGNUT	8
17	E81713	Washer 1/4 in flat	6
18	E81064	Bolt 1/4-20x3/4 hex gr 5	6
19	E10010	1/2X1 SOC SHOULDER SCREW	2
20	E11146	3/8-16 UNC ELASTIC LOCKNUT	2
21	E11501	Washer, 7/16" USS, Zinc	6
22	E11084	1/2-13 x 1.00 Wing Bolt, Zinc	2
23	E11131	1/2 BRASS FLAT WASHER	2
24	E11136	3/8 SAE FLAT WASHER	4
25	E10491	FRONT BLADE STRAP	1
26	PE5000	Squeegee assembly - 26"	1
*	E11182	3/8X 2.25 CLEVIS PIN	1
*	E11719	Hairpin Cotter	1

BRUSH LIFT, MOTOR MOUNT, AND SQUEEGEE LIFT

EXPLODED VIEW



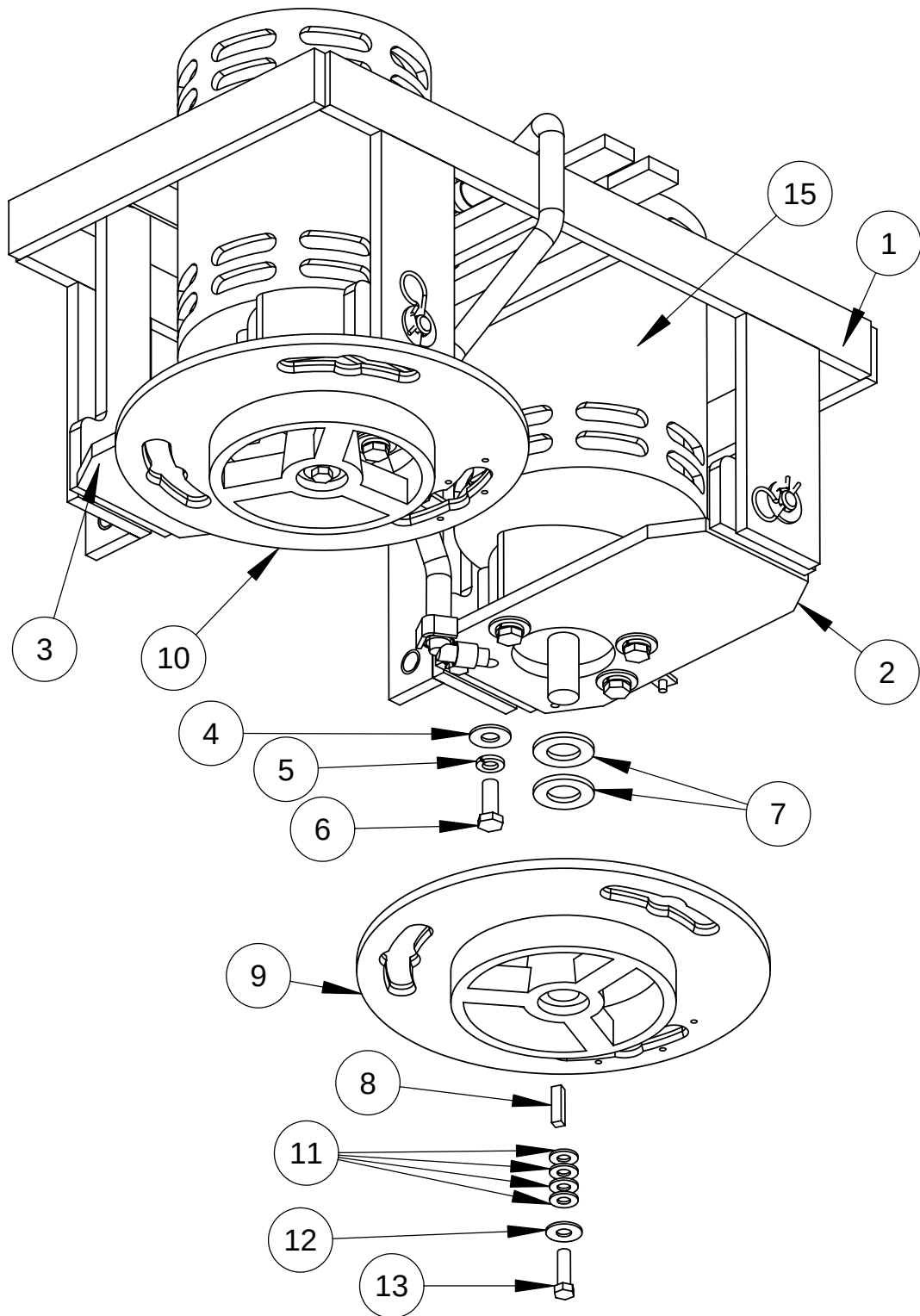


ITEM	SKU	Description	QTY
1	E11054	3/8-16X2.50#5 BOLT HH	1
2	AS261122	NLA	1
3	E81080	Bolt 3/8-16x3/4	2
4	E11716	3/8-16x1.5 BOLT - HH	2
5	E11718	#1 HAIRPIN COTTER	2
6	E12106	MOTOR MOUNT, L.H.	2
7	E12107	MOTOR MOUNT - R.H.	2
8	E11725	5/16x1-1/8 CLEVIS PIN	2
9	E11559	LONG BUSHING	16
10	E11566	LIFT HANDLE SPRING	1
11	E11560	.501x.628 BUSHING	15
12	E81063	Nut, 5/16" - 18, Nylon Lock	1
13	E12407	1/2 SAE FLAT WASHER GR8 PKG	50
14	E11179	1/2X1.25 CLEVIS PIN	12
15	E11719	Hairpin Cotter,	12

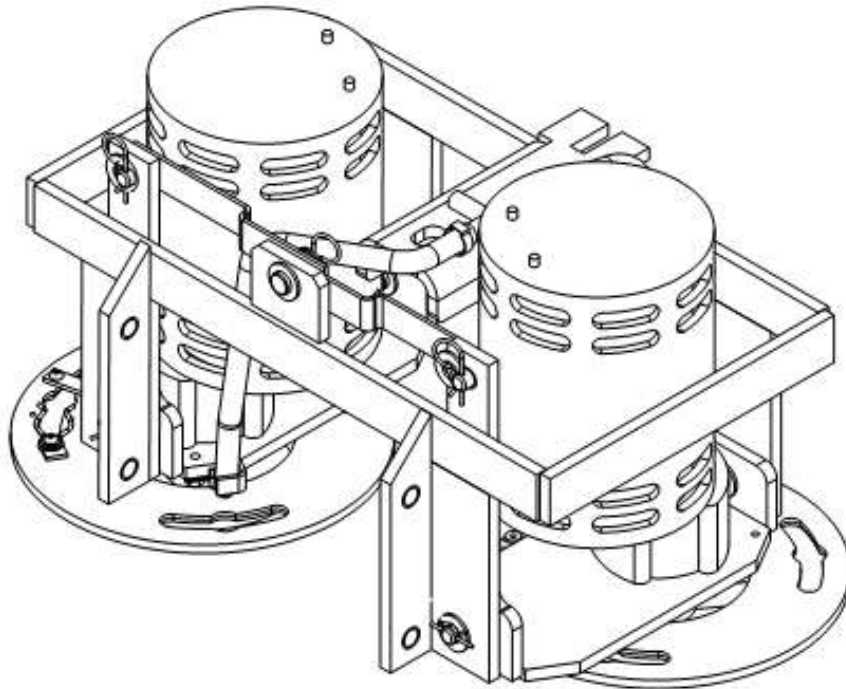
BRUSH LIFT, MOTOR MOUNT, AND SQUEEGEE LIFT ASSEMBLED VIEW AND PARTS LIST

ITEM	SKU	Description	QTY
16	E11080	SHOULDER SCREW	3
17	E11558	SQUEEGEE LIFT CABLE	1
18	E11136	3/8 SAE FLAT WASHER	11
19	E10493	BRUSH LIFT ARM, LH	1
20	E10494	BRUSH LIFT ARM -RH	1
21	AS26/32654	#N/A	2
22	AS26/32283	#N/A	7
23	AS26/321139	#N/A	1
24	E11052	3/8-16X1.75#5 BOLT HH	1
25	E11752	PRESSURE SPRING	1
26	E11104	CENTERING WASHER	2
27	E12410	1/2" LOCK NUT	1
28	E12110	BRUSH LIFT - PEDAL	1
29	E12105	LINKAGE BAR	4
30	E12111	BRUSH LIFT - BRACE	1
31	E12104	BRUSH LIFT HANDLE	1
32	E11079	SHOULDER SCREW	1
33	AS26/32986	#N/A	1
34	E10778	LEVER HAND GRIP	1
35	E12103	LIFT CABLE BRACKET	1
36	E11891	SQUEEGEE LIFT ARM	1
37	E11737	YOKE BUSHING	1
38	E10010	SHOULDER SCREW	2
39	E11146	ELASTIC LOCKNUT	7
40	E11080	SHOULDER SCREW	2

MOTOR FRAME AND MOTOR MOUNT



MOTOR FRAME AND MOTOR MOUNT

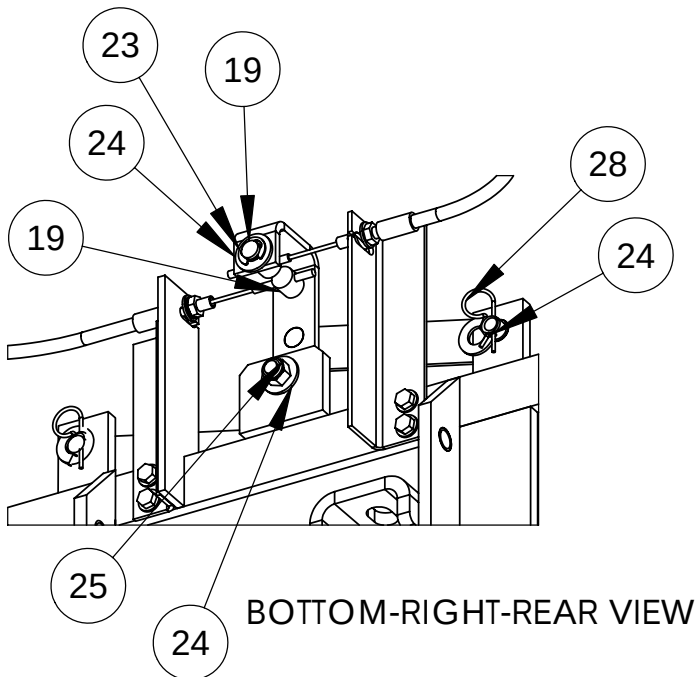
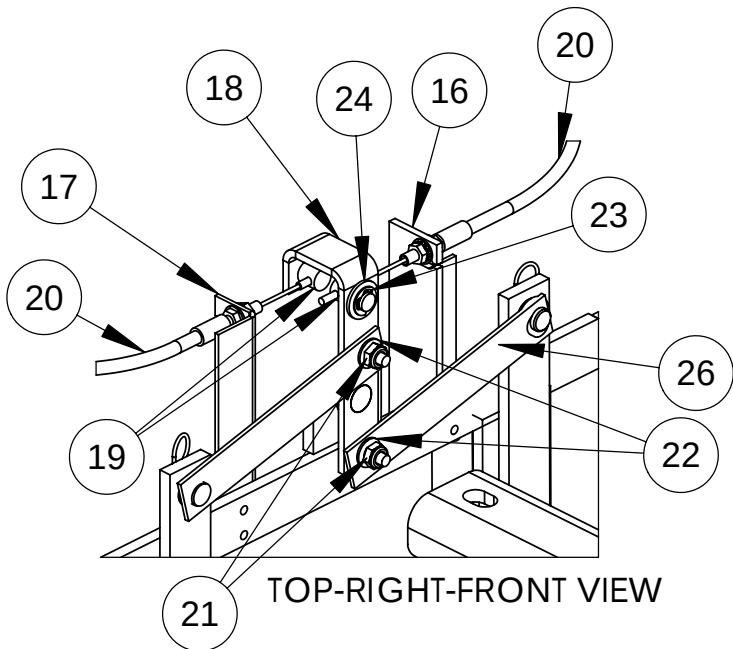


ITEM	PART NO.	DESCRIPTION	QTY.
1	E10497	Motor Frame	1
2	E12106	MOTOR MOUNT, L.H.	1
3	E12107	MOTOR MOUNT - R.H.	1
4	AS26/32283	Washer	8
5	E81066	Washer, 3/8" Split Lock, Zinc	8
6	AS26/32211	Bolt	8
7	E11135	3/4 SAE FLAT WASHER	4
8	E11723	1/4x1/4x1-KEYSTOCK	2
9	>> see >>	(see Drive Hub Assembly parts list)	1
10	>> see >>	(see Drive Hub Assembly parts list)	1
11	E10135	3/8 USS FLAT WASHER	16
12	E11500	7/16-20 x 1 1/4 UNF Gr5 HHCS Zinc Pkg	2
13	AS26/32337	Bolt	2
15	E10781	Brush motor 24v	2
16	AS261105	Cable Mount - right side (brush drive only)	1
17	AS261106	Cable Mount - left side (brush drive only)	1
18	AS261100	Actuator Bar (brush drive only)	1
19	E11719	Hairpin Cotter	2
20	AS26600	Cable for motor control (brush drive only)	2
21	AS26245	Nyloc nut (brush drive only)	2
22	E11136	3/8 SAE FLAT WASHER	3
23	AS26255	Retaining ring (brush drive only)	2
24	E12407	1/2 SAE FLAT WASHER GR8 PKG	6
25	E11146	3/8-16 UNC ELASTIC LOCKNUT	1
26	AS261119	Linkage Arm (brush drive only)	2
28	E11719	Hairpin Cotter	6
29	E10501	MOTOR LINKAGE	2
30	E11179	1/2X1.25 CLEVIS PIN	4

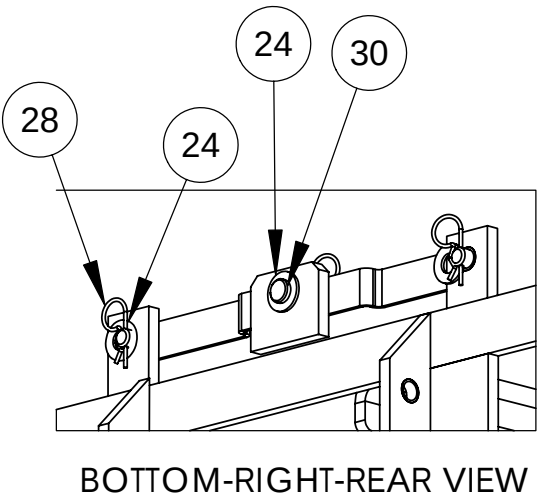
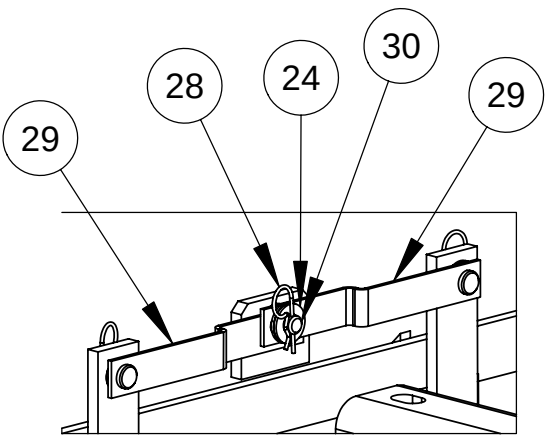
MOTOR FRAME AND MOTOR MOUNT DETAILS FOR BRUSH DRIVE AND TRACTION DRIVE

← PARTS LISTED ON PREVIOUS PAGE

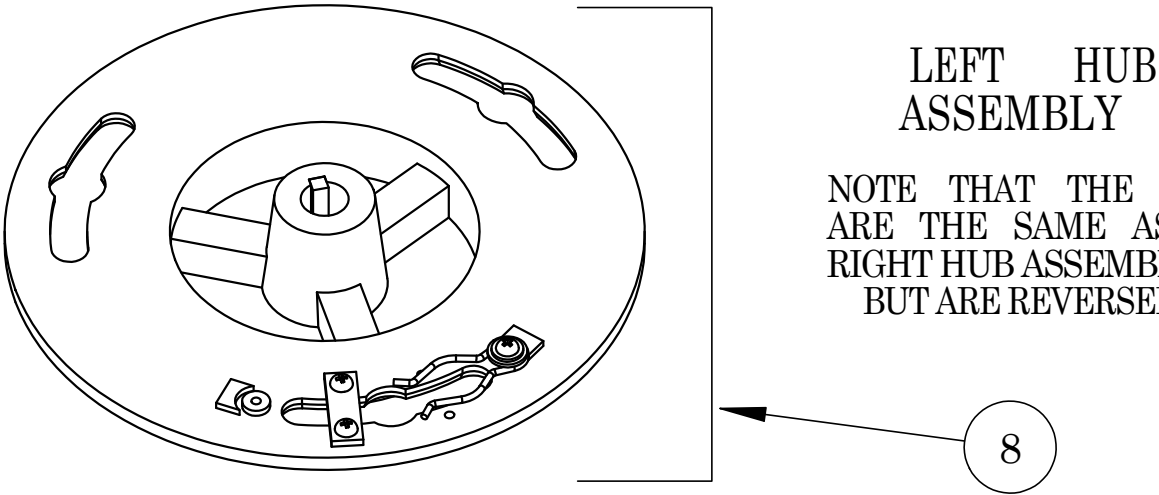
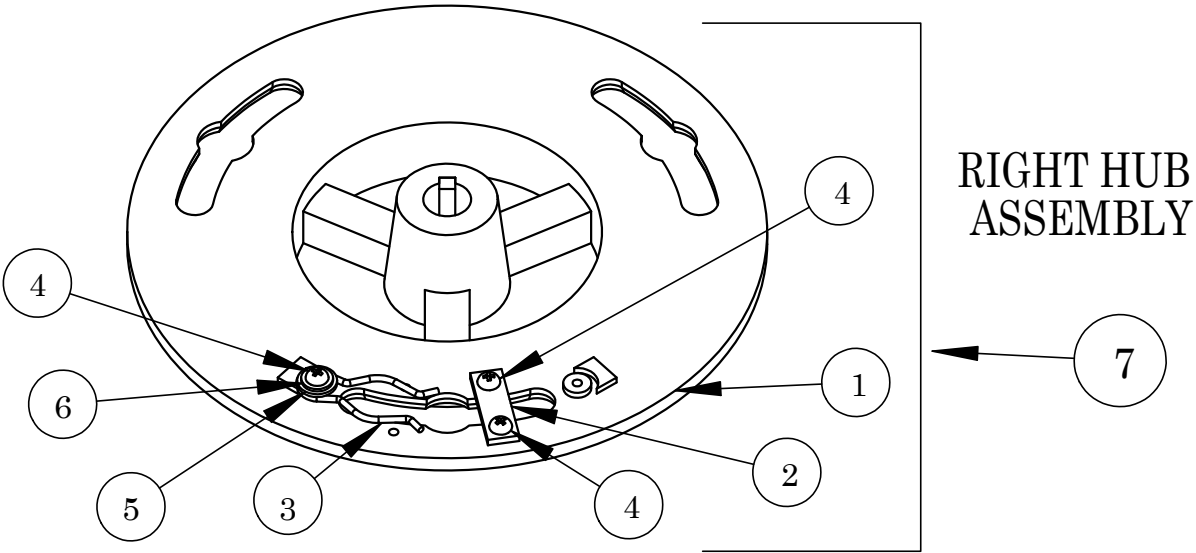
BRUSH DRIVE



TRACTION DRIVE

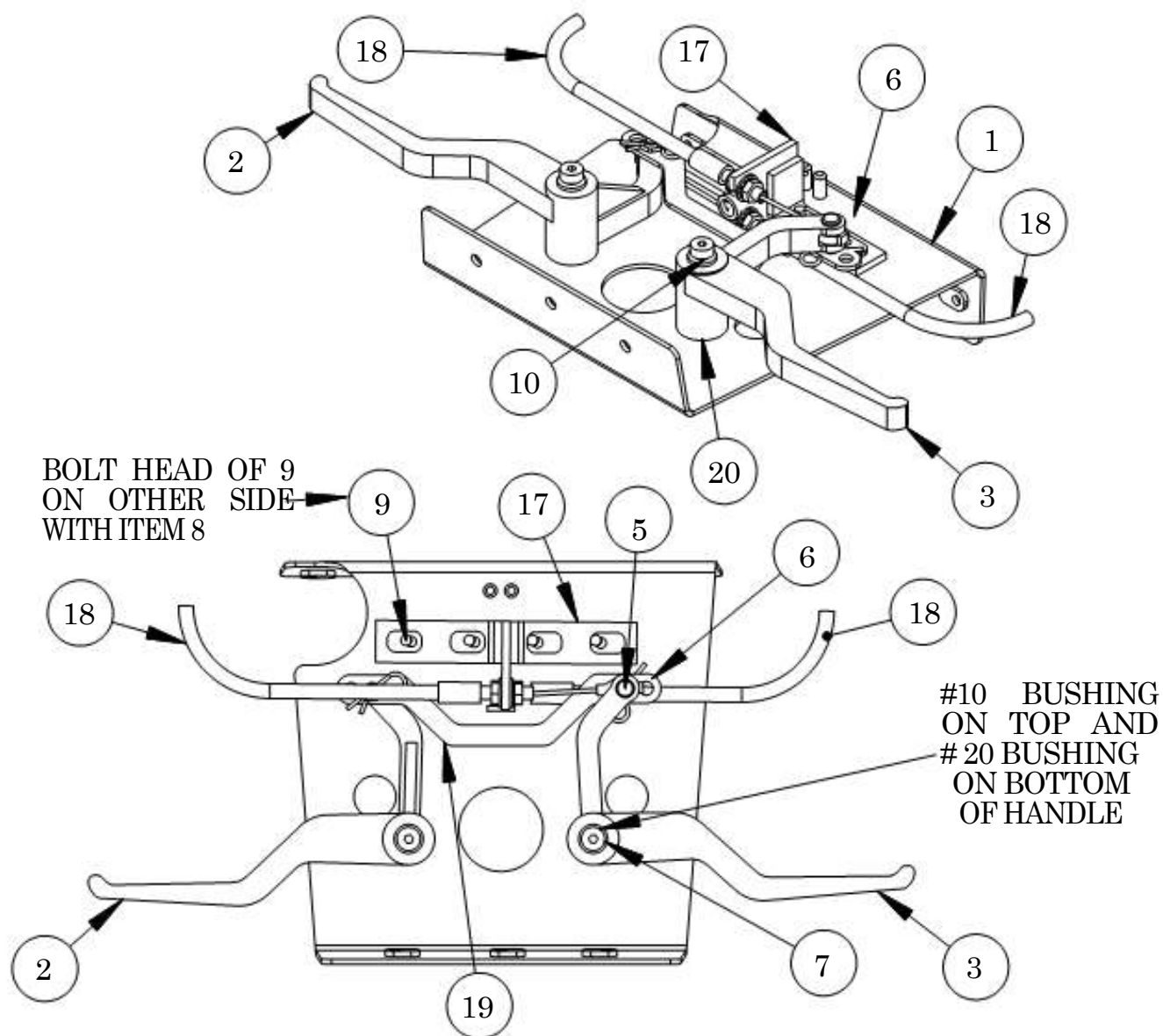


DRIVE HUB ASSEMBLY AND PARTS LIST



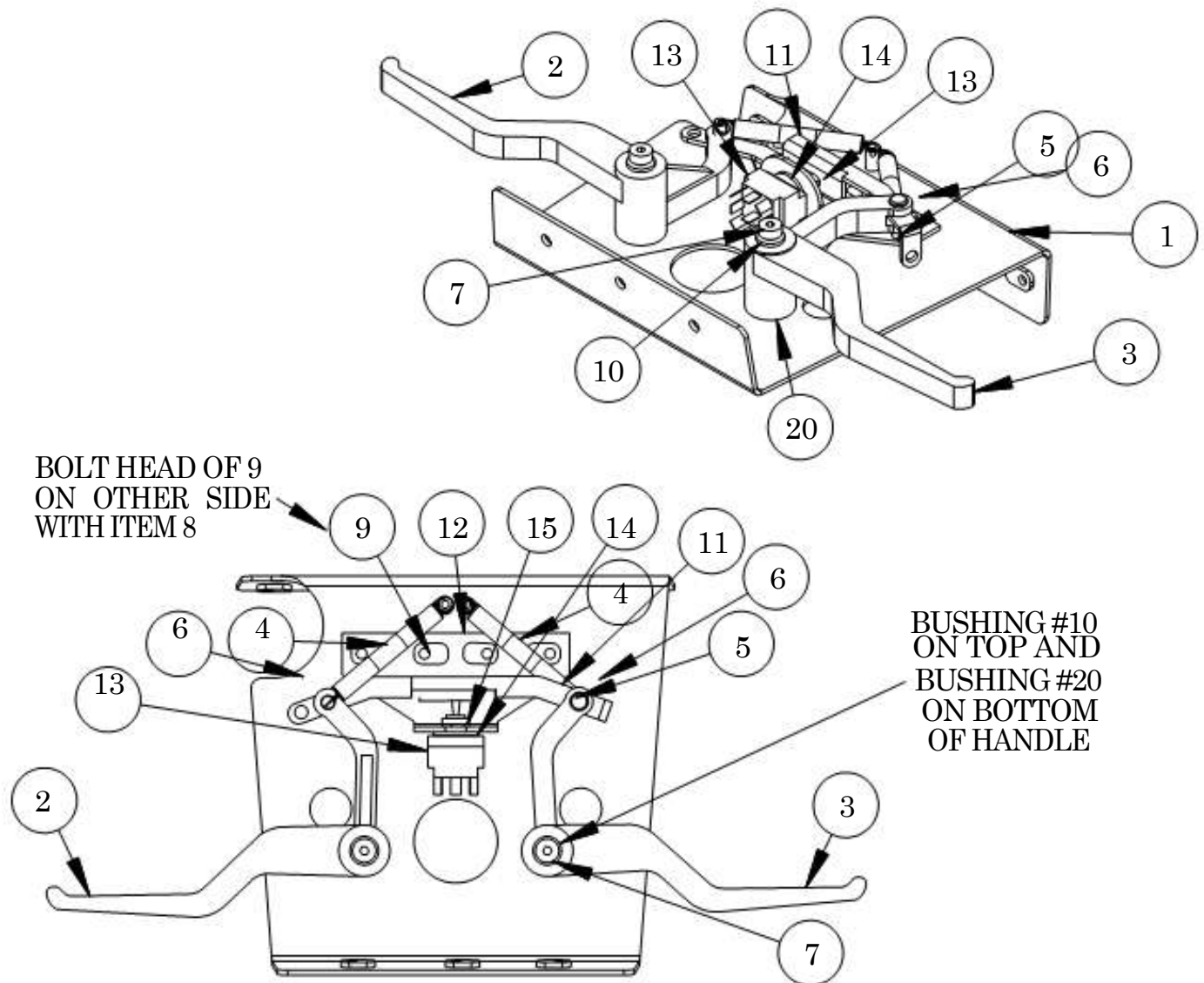
ITEM	SKU	Description	QTY.
1	E11556	SCRUBBER PLATE	1
2	E11588	SCRUBBER PLATE STOP	1
3	E11184	Retaining Pin	1
4	E11720	10-32x3/8 SCREW PHMS	3
5	E81713	Washer 1/4 in flat	1
6	E11420	#10 SAE FLAT WASHER	1
7	PE5000	Right drive hub assembly	1
8	PE5000	Left drive hub assembly	1

HANDLE ASSEMBLY FOR BRUSH DRIVE



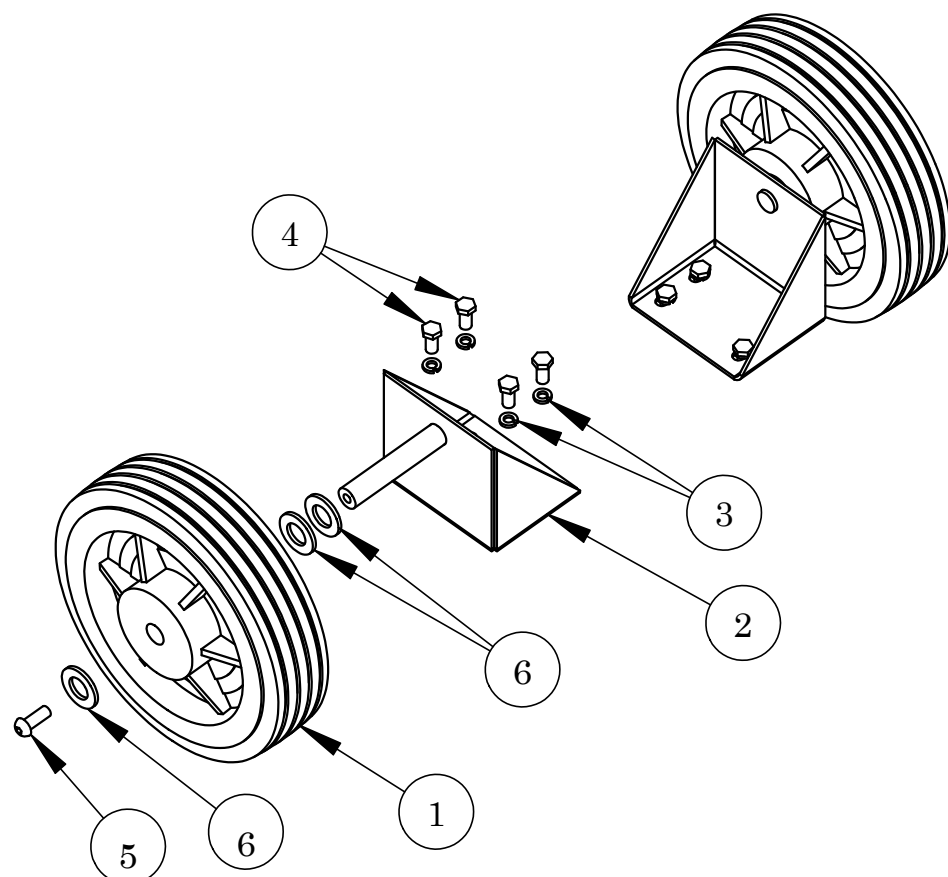
ITEM	SKU	DESCRIPTION	QTY
1	E12100	HANDLE PLATFORM	1
2	E11520	LEFT HANDLE LEVER	1
3	E11521	RIGHT HANDLE LEVER	1
4	E11565	HANDLE RETURN SPRING	4
5	E11181	5/16X1 CLEVIS PIN	2
6	E11718	#1 HAIRPIN COTTER	4
7	E11081	3/8X2.25 socket shoulder bolt	2
8	E81713	Washer 1/4 in flat	4
9	E81064	Bolt 1/4-20x3/4 hex gr 5	4
10	E11562	.3765x.5020 BUSHING	4
17	AS261107	Cable Mount (Brush Drive Only)	1
18	AS26600	Cable Controls (Brush Drive Only)	2

HANDLE ASSEMBLY FOR TRACTION DRIVE



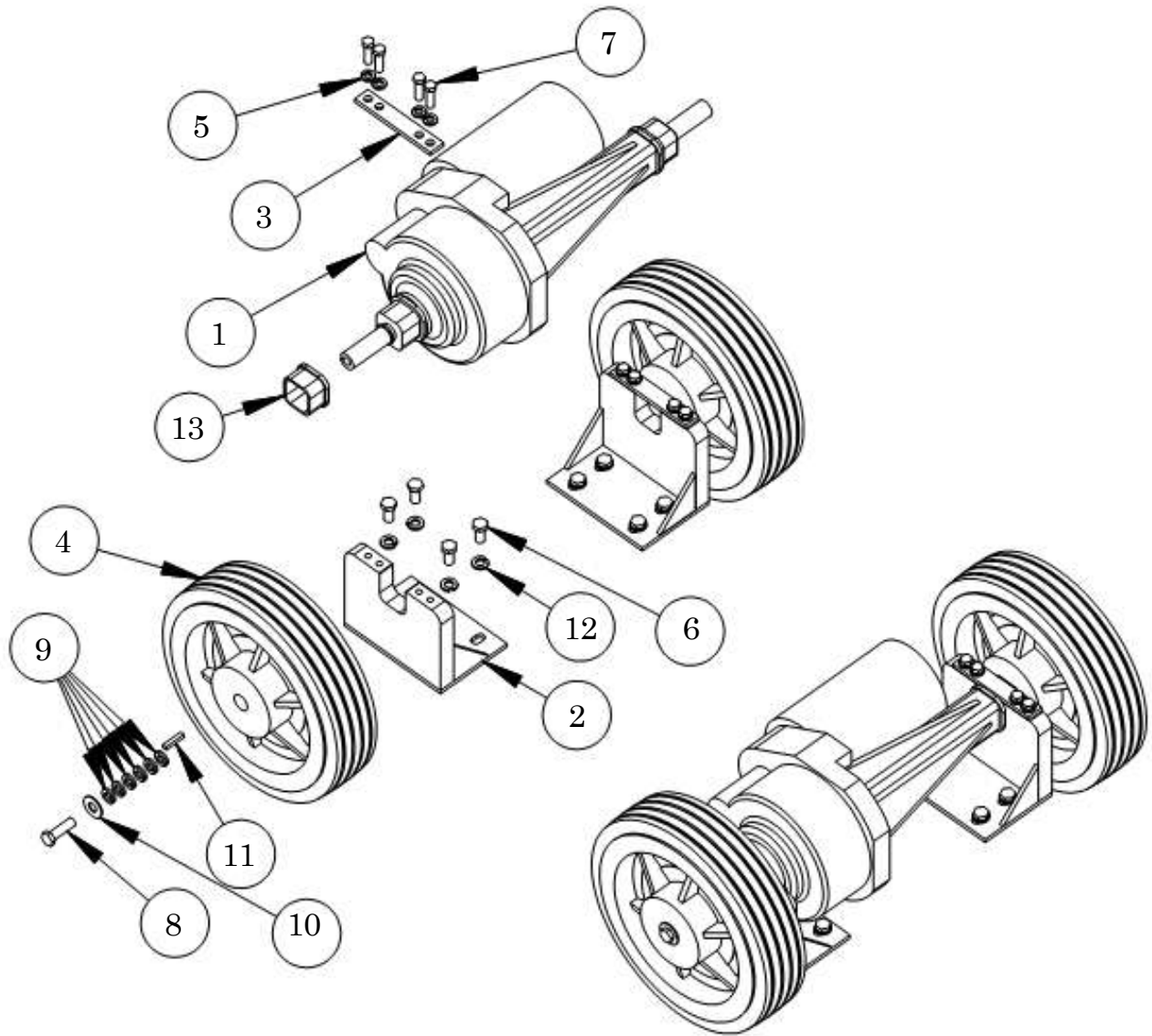
ITEM	SKU	Description	QTY
1	E12100	HANDLE PLATFORM	1
2	E11520	LEFT HANDLE LEVER	1
3	E11521	RIGHT HANDLE LEVER	1
4	E11565	HANDLE RETURN SPRING	4
5	E11181	5/16X1 CLEVIS PIN	2
6	E11718	#1 HAIRPIN COTTER	4
7	E11081	3/8X2.25 socket shoulder bolt	2
8	E81713	Washer 1/4 in flat	4
9	E81064	Bolt 1/4-20x3/4 hex gr 5	4
10	E11562	.3765x.5020 BUSHING	4
11	E12115	SWITCH TRIGGER	1
12	E12116	SWITCH MOUNT	1
13	E11628	TOGGLE SWITCH	1
14	E11522	GROMMET	1
15	E12407	1/2 SAE FLAT WASHER GR8 PKG	1
16	NA	Washer (Traction Drive Only)	1
20	AS26/32656	Nuts for toggle switch	2

BRUSH DRIVE WHEEL MOUNTING AND PARTS LIST



ITEM	SKU	DESCRIPTION	QTY.
1	E11335	10"x2 1/2" PERF. RUBBER WHEEL	2
2	E10014	AXLE BRACKET WELDMENT	2
3	E81067	Washer, 5/16" Lock	8
4	E81080	Bolt 3/8-16x3/4	8
5	AS26/32211	#N/A	2
6	E11135	3/4 SAE FLAT WASHER	6

TRANSAXLE ASSEMBLY AND PARTS LIST



ITEM	SKU	DESCRIPTION	QTY
1	E10783	Transaxle 24V	1
2	E11589	TRANSAXLE BRACKET	2
3	E11590	TRANSAXLE RETAINER	2
4	E11631	10"x2 1/2" Transaxle Wheel	2
5	E81067	Washer, 5/16" Lock	16
6	E81080	Bolt 3/8-16x3/4	8
7	AS26/32337	#N/A	8
8	E83629	Screw, 3/8" - 16 x 1.25 Hex Head	2
9	E81066	Washer, 3/8" Split Lock, Zinc	12
10	AS26/32283	#N/A	2
11	E11721	3/16x3/16x1-1/4" KEYSTOCK	2
12	E81066	Washer, 3/8" Split Lock, Zinc	8
13	E12541	Rubber Mounting Sleeve	2

PARTS FOR VACUUM SYSTEM AND SOLUTION SYSTEM

(INCLUDING SOLUTION VALVE DETAIL)

ITEM	SKU	Description	QTY.
1	E11875	90 3/8 BARB NYLON	2
2	E11724	TUBE CLIP (FOR SOLUTION)	2
3	E81064	Bolt 1/4-20x3/4 hex gr 5	2
4	E11884	1/2x3/8x3/8 POLY-E TEE BARB NY	1
5	AS26/32074	1/2" - 3/8" nylon reduction coupler	2
6	AS26/321808	1/2" Vardex tubing	2
7	PE5005	Solution Tubing Assy.	2
8	AS261807	Vac hose 2"	1
9	E11113	OETIKER CRIMP CLAMP #210	8
10	E11112	CRIMP CLAMP OETIKER 185	5
11	E11747	SOLUTION CONTROL (for AS2600)	1
12	E11923	1/2" Vardex Tubing (8" Long)	1
13	AS26/32061	Tube Pinch Clamp	1
14	E11525	HOSE CUFF 1.5"	2
15	E10137	Clamp, Tube 1/2" (COV-0909)	2
16	E11321	#10 x 5/8 PAN HEAD PHILLIPS	5
17	AS26/321813	battery drain - 3/8"	1
18	E11883	HEX LOCK NUT	2
19	E11882	3/8 BARB ELBOW w/LOCK NUT	1
20	E81294	Hose Barb 1 1/2 in.	1
21	E11887	1.5" WIRE HOSE CLAMP	3
22	E11420	#10 SAE FLAT WASHER	4
23	E11399	Vac hose 1.5" x 54"	1
24	PE5005	Recovery Drain Hose Assy.	1
25	PE5005	Vac Hose (Squeegee to recovery lid)	1
26	E12113	VALVE CABLE MOUNT	1
27	E11880	1/2" SOLUTION VALVE	1
28	PE5005	Solution Tubing	1
29	E11098	VALVE HANDLE ADAPTER	1
30	E10009	THREADED CAP FGHT	1
31	E11652	SOLUTION CABLE CLIP	1
32	AS261850	Solution Drain Hose Holder	1
33	PE5005	Solution Drain Hose ASM	1
34	E11873	1/2 STREET TEE BRASS	1
35	E11830	LOCKNUT FOR 1/2" PIPE	1
36	E11871	1/2 BARB x 1/2NPT NYL	1

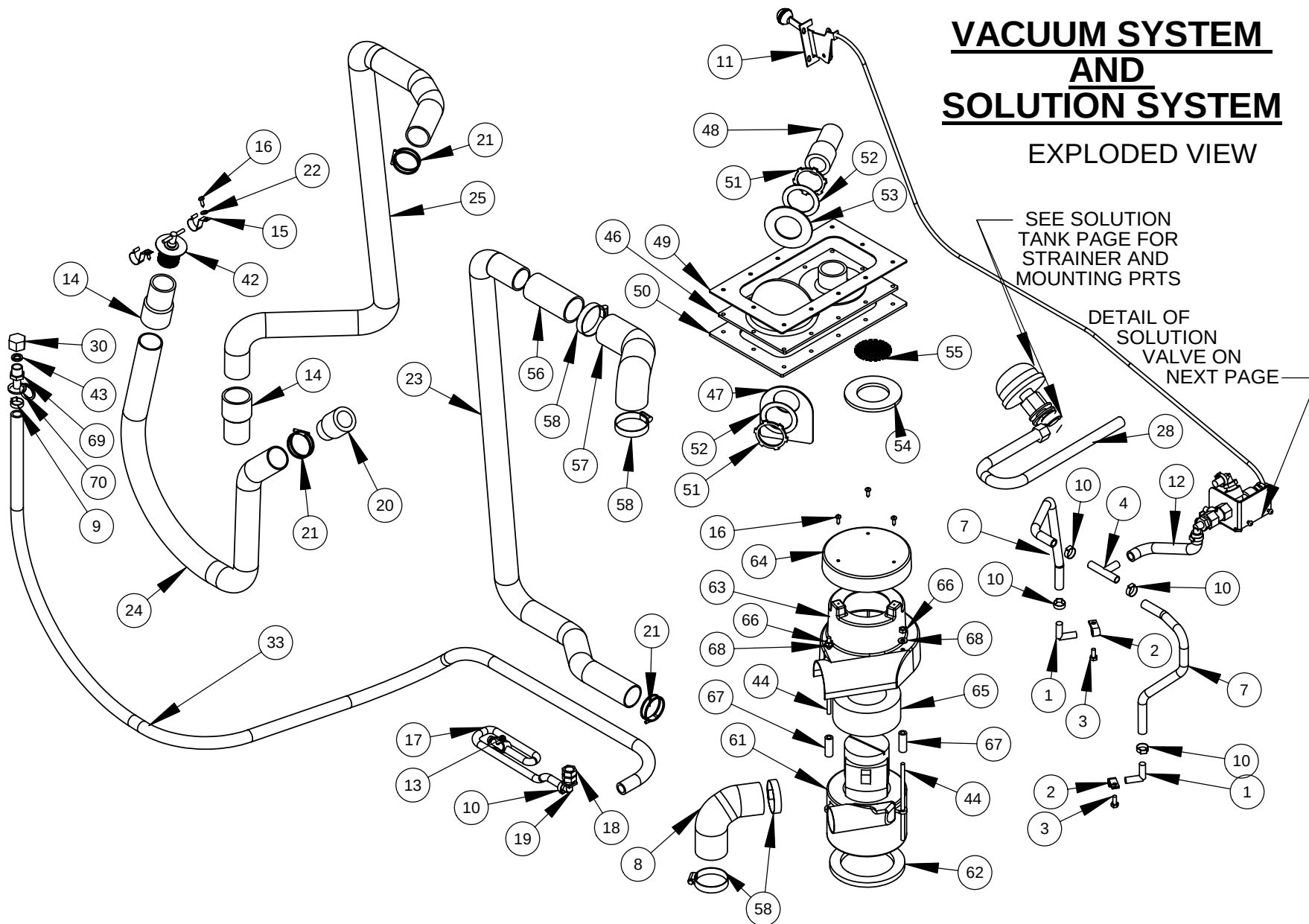
ITEM	SKU	Description	QTY.
37	E11874	Hose Barb NPT NYLON	2
38	E11720	10-32x3/8 SCREW PHMS	2
39	E11118	10-32 x .75 Unslotted Screw	4
40	E11095	10-24 NYLOC NUT	4
42	E11105	DRAIN PLUG 1 1/2 (#52003)	1
43	E11039	HOSE WASHER (#W406)	1
44	E11928	1/4-20 THREADED ROD x 7"	3
46	E11868	VACUUM INTAKE	1
47	E11496	RUBBER VAC. INTAKE FLAP	1
48	E81294	Hose Barb 1 1/2 in.	1
49	E11518	3/32" 50 DURO NEOPRENE	1
50	E11895	RECOVERY LID PLATE	1
51	E81518	Nut, conduit 1 1/2 in.	2
52	AS26/32276	Steel washer	2
53	E11108	1 1/2" NEOPRENE GASKET	1
54	E11514	GASKET, INTAKE SCREEN	1
55	E10775	STAINLESS STEEL DIS	1
56	E11526	HOSE CUFF	1
57	E11921	2" Vac Hose (7" Long)	1
58	E11535	HOSE CLAMP 2"	4
61	E10782	Vac motor 24v	1
62	E11516	Gasket for vacuum motor bottom	1
63	AS26/32003	Vacuum motor cover - bottom	1
64	E11870	Vacuum motor cover - top	1
65	AS26/322004	Foam gasket	1
66	AS26/32241	1/4-20 nyloc nut	3
67	AS26/322003	Spacer for vacuum cover	3
68	E81713	Washer 1/4 in flat	3
69	E11038	ADAPTER 3/4 MGHT x 1/2 BARB	1
	E11523	VAC HOSE 1.5"	
	E11524	2" GREY WIRE SUPPORTED	
	E11735	2" BLK HOSE PROTECTOR	
	E11110	3/8" NYLOBRAID HOSE	
	E11111	1/2" VARDEX TUBING	
	AS26/321262	acid resistant tubing (by the foot)	
	E11871	1/2 x 1/2 NPT ADAPTER NYL	

VACUUM SYSTEM AND SOLUTION SYSTEM

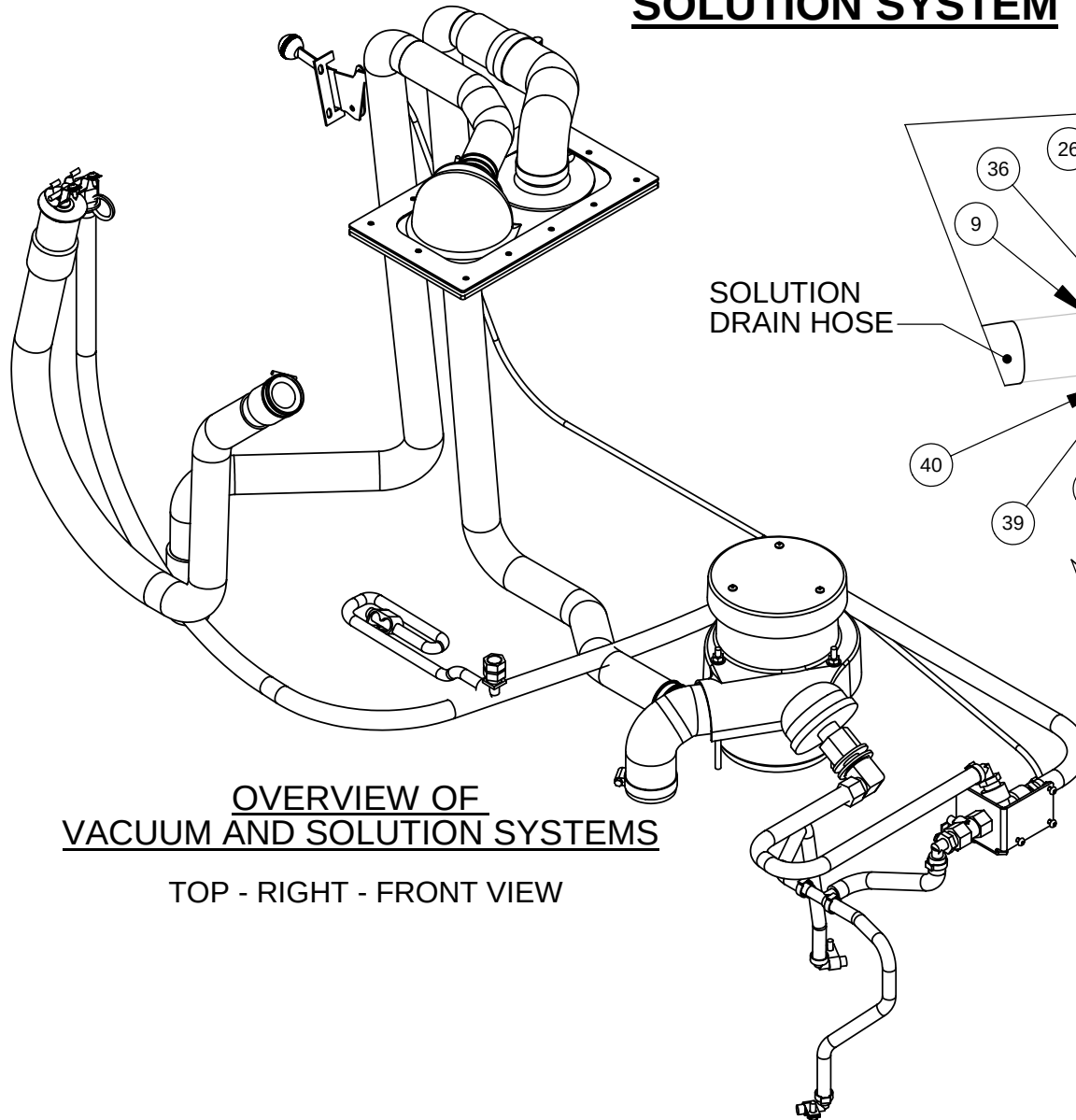
EXPLODED VIEW

SEE SOLUTION
TANK PAGE FOR
STRAINER AND
MOUNTING PRTS

DETAIL OF
SOLUTION
VALVE ON
NEXT PAGE



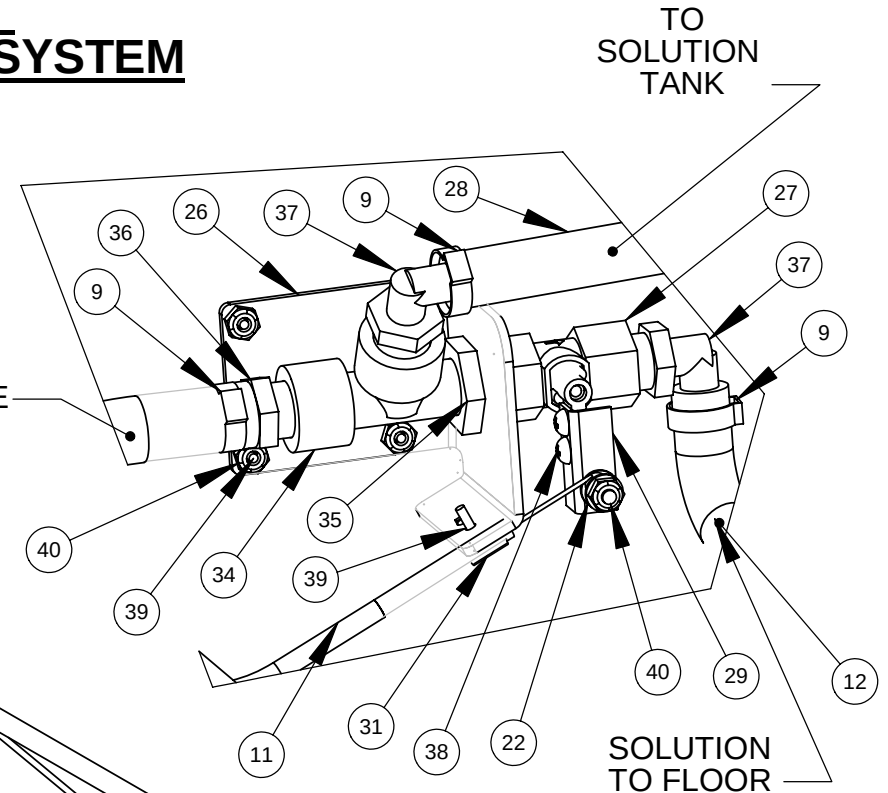
VACUUM SYSTEM AND SOLUTION SYSTEM



OVERVIEW OF
VACUUM AND SOLUTION SYSTEMS

TOP - RIGHT - FRONT VIEW

SOLUTION
DRAIN HOSE



TO
SOLUTION
TANK

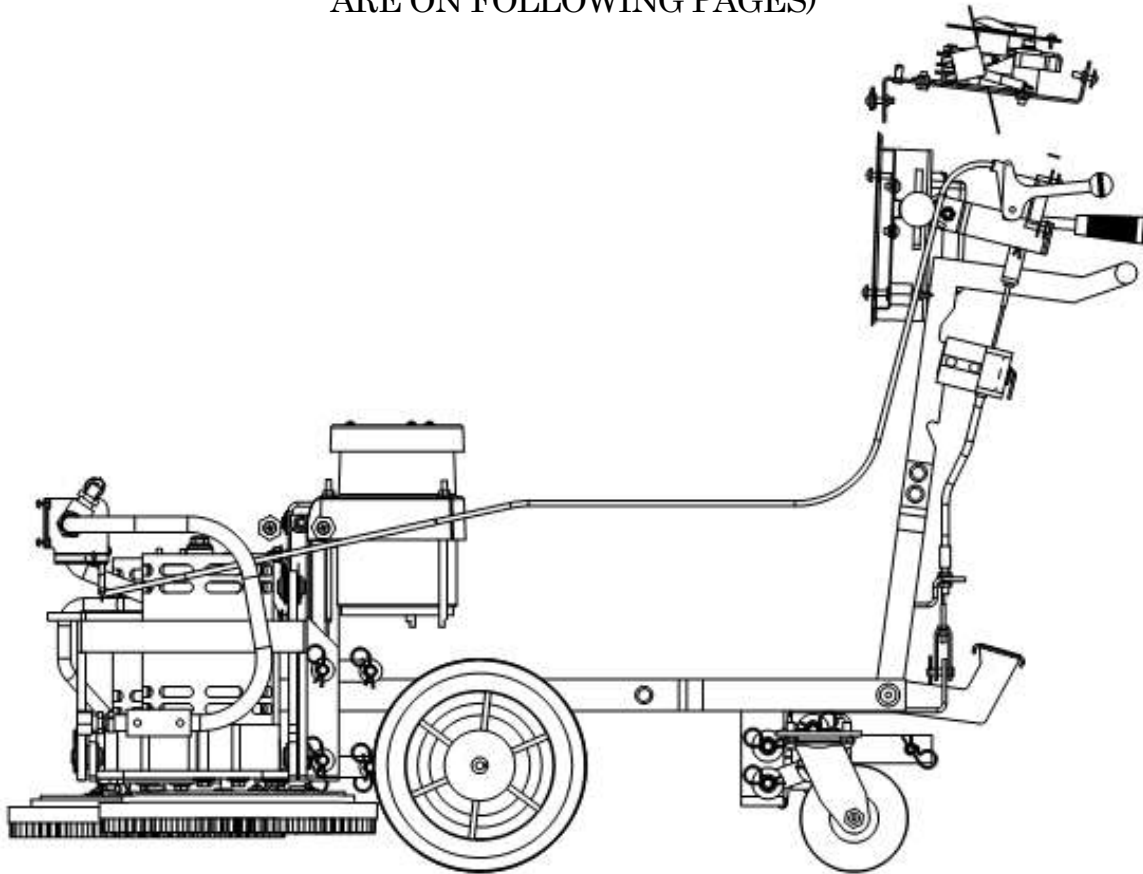
SOLUTION
TO FLOOR

DETAIL OF SOLUTION VALVE

TOP - LEFT - REAR VIEW

VIEW OF SCRUBBER PARTS WITH MAJOR PLASTIC PARTS, MAINFRAME, AND VACUUM HOSES REMOVED

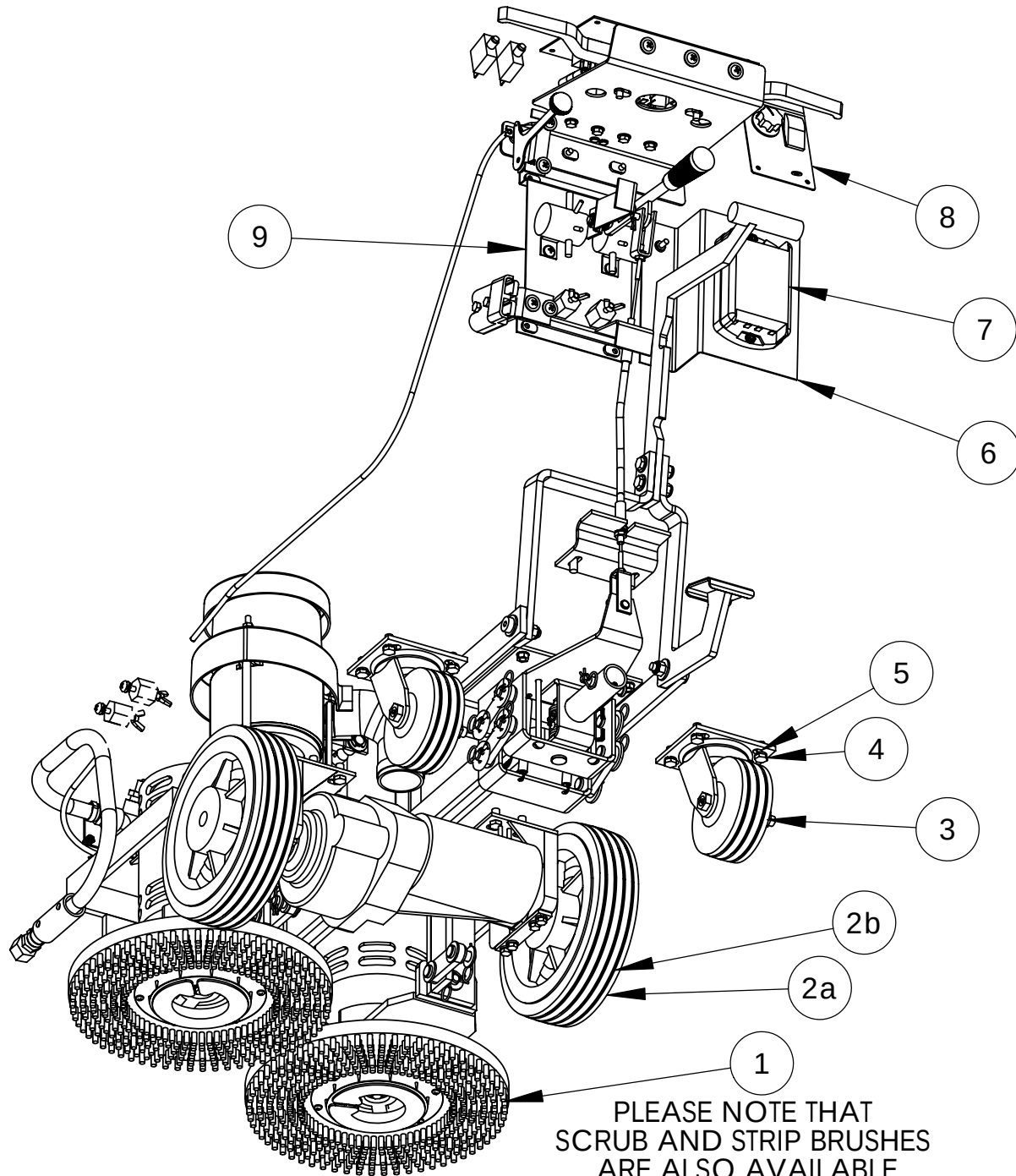
(VIEWS THAT SHOW LISTED PARTS
ARE ON FOLLOWING PAGES)



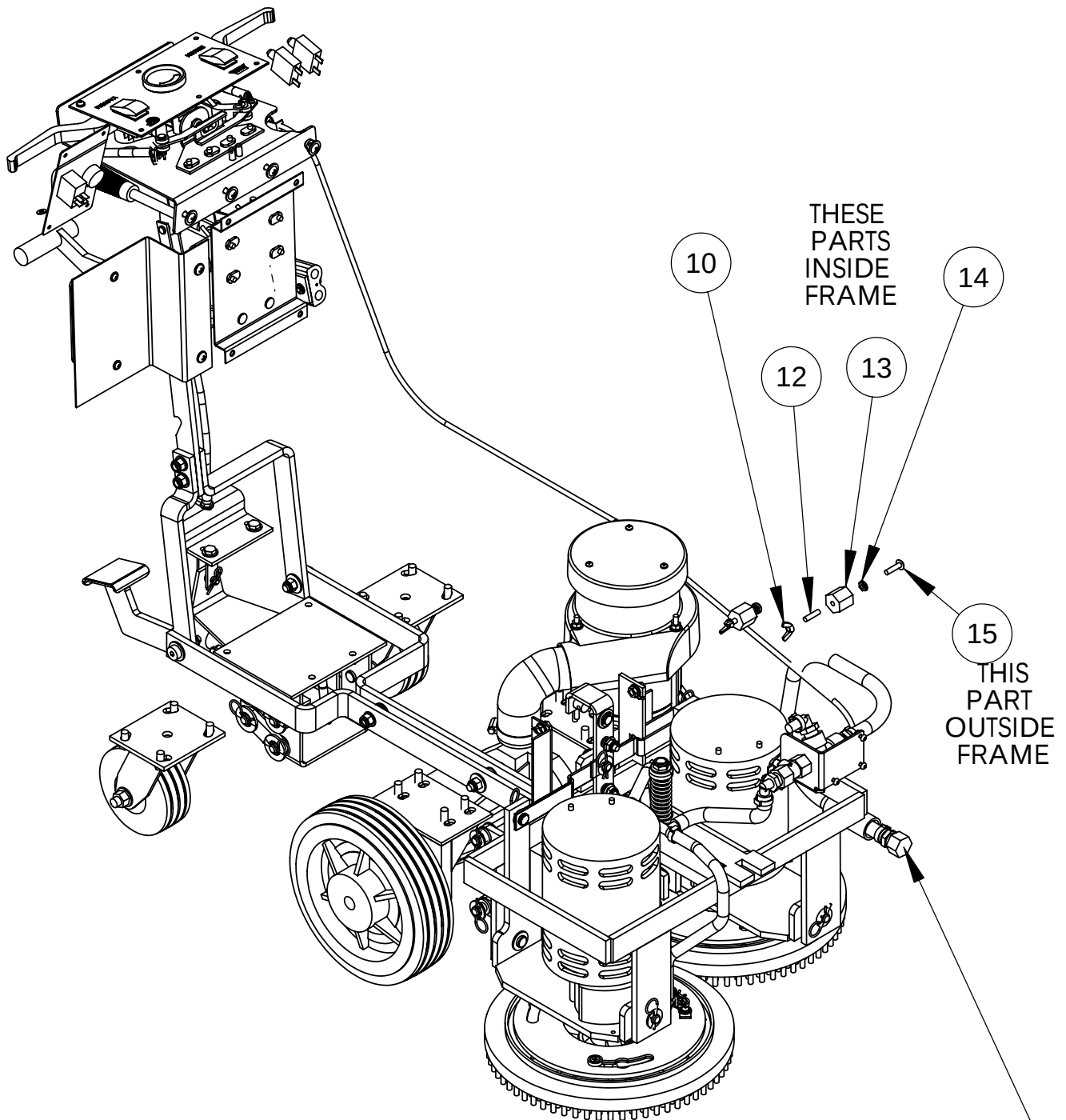
ITEM	SKU	Description	QTY
1	E11756	13" pad driver	2
2a	E11335	10"x2 1/2" PERF. RUBBER WHEEL	2
2b	E11631	10"x2 1/2" Transaxle Wheel	2
3	E11629	5"x2" PERF. WHEEL w/SEALED	2
4	E81080	Bolt 3/8-16x3/4	8
5	E81066	Washer, 3/8" Split Lock, Zinc	8
6	AS26/321149	Speed Control Mount	1
7	E11397	24-VOLT - AMP SOLO CONTROL	1
8	E10008	SPEED CONTROL BRACKET	1
9	E11890	ELECTRICAL PANEL	1
10	E11177	1/4 NUT WING	5
11	E81865	Rod, Treaded 1/4-20 x 9-3/4	3
12	AS26/32302	Brass stud	2
13	E11730	INSULATOR GLASTIC	2
14	E11085	1/4-20 FLANGED NUT	2

VIEW OF SCRUBBER PARTS WITH
MAJOR PLASTIC PARTS, MAINFRAME,
AND VACUUM HOSES REMOVED

(PARTS ARE LISTED ONE PAGE BACK)



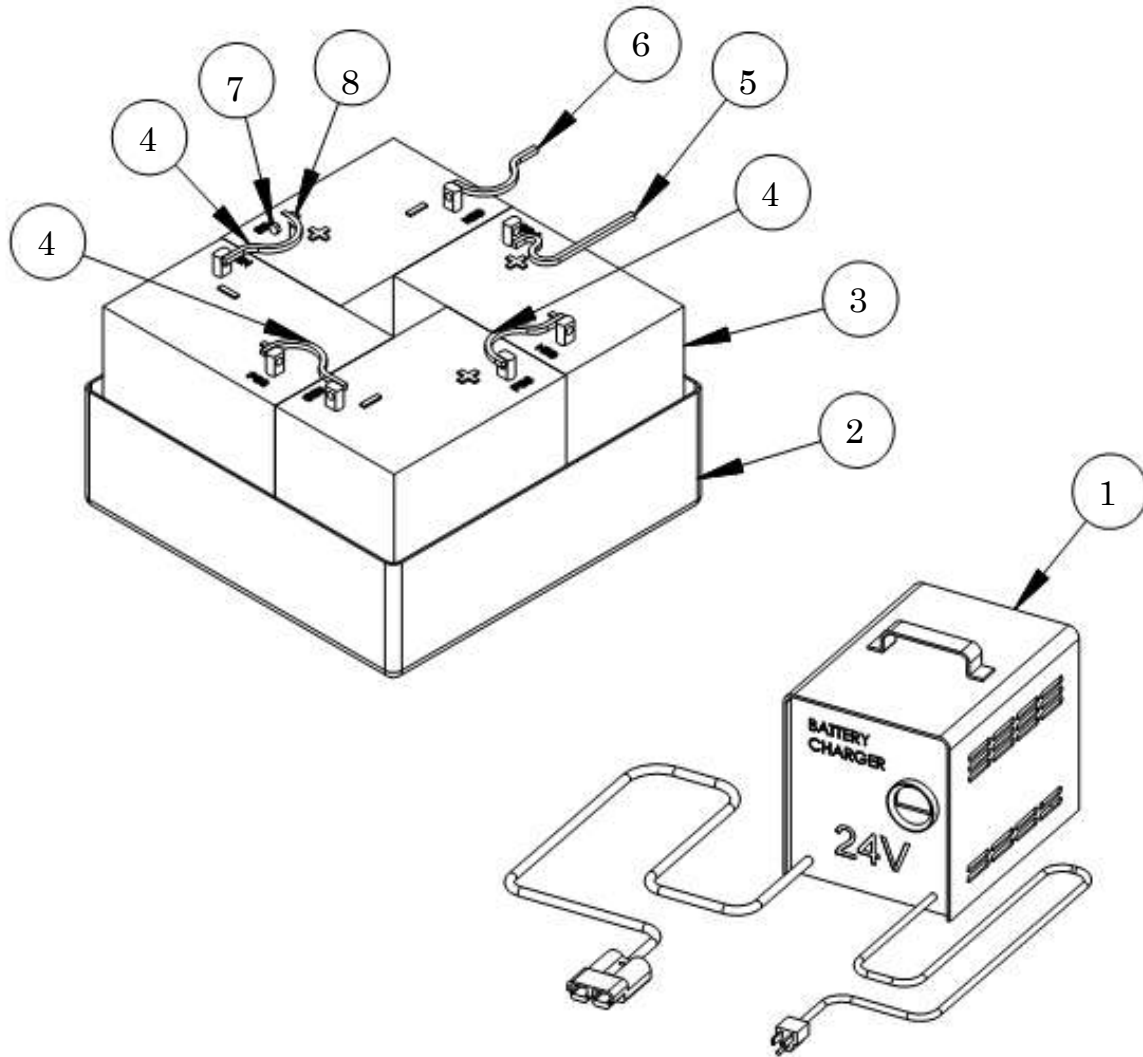
VIEW OF SCRUBBER PARTS WITH
MAJOR PLASTIC PARTS, MAINFRAME,
AND VACUUM HOSES REMOVED
(PARTS ARE LISTED 2 PAGES BACK)



SOLUTION DRAIN

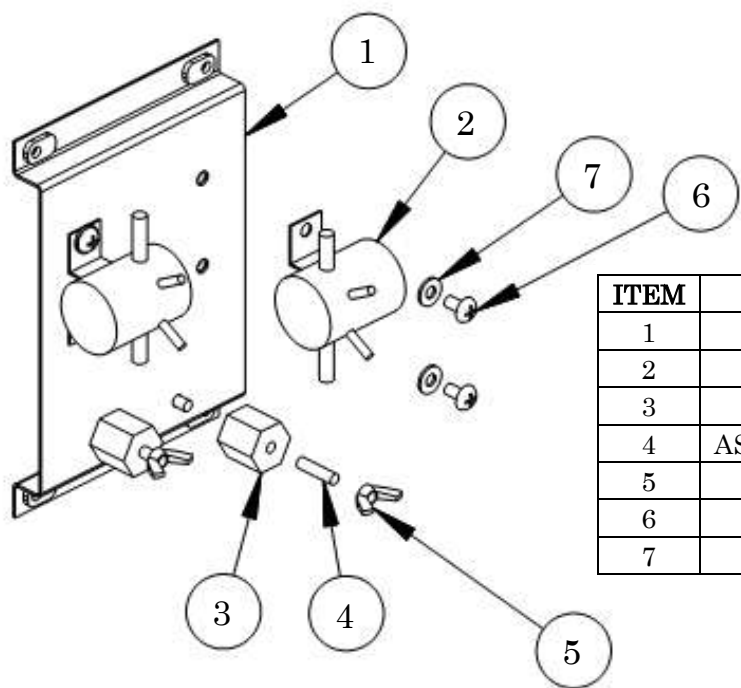
(TO DRAIN: REMOVE SPLASH SKIRT,
REACH UNDER FRAME TO INSIDE AND
PULL OUT SOLUTION DRAIN HOSE)

BATTERIES AND CHARGER



ITEM	SKU	Description	QTY
1	E88036	Battery Charger - 24 volt	1
2	AS26002	Battery tray - for 4 batteries	1
3	E86277	Battery 6V 235AH Wet	4
4	E11837	Cable, 6 AWG, Red, 6.00"	3
5	E11644	Terminal Wire - Red, 6GA x 48"	1
6	E11823	Terminal Wire - Black, 6GA x 48"	1
7	AS26/32209	Bolt	8
8	E11085	1/4-20 FLANGED NUT	8

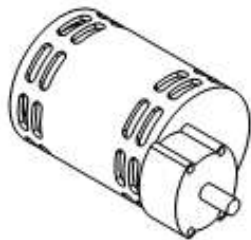
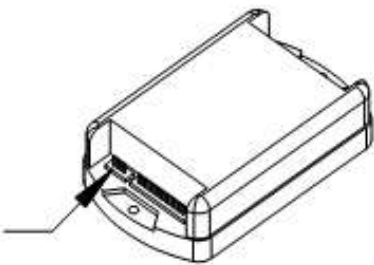
ELECTRICAL PANEL AND PARTS
AND OTHER ELECTRICAL PARTS



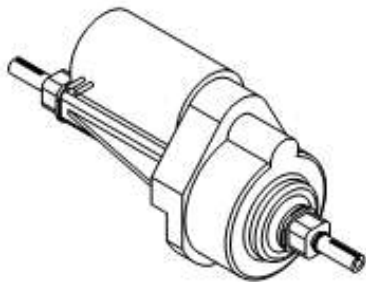
ITEM	SKU	Description	QTY
1	E11890	ELECTRICAL PANEL	1
2	E11751	SOLENOID (24V)	2
3	E11730	INSULATOR PLASTIC	2
4	AS26/32302	Brass stud	2
5	E11177	1/4 NUT WING	2
6	E11189	1/4-20 x .5 screw	4
7	E81713	Washer 1/4 in flat	4

THERE IS A PROGRAMMER AVAILABLE FOR THE SPEED CONTROL. IT
ALLOWS THE USER TO ADJUST OPTIONS, SUCH AS:
MAXIMUM SPEED IN FORWARD AND REVERSE,
ACCELERATION, AND MORE. IT ALSO HAS
FAULT FINDING CODES TO HELP TRACE
PROBLEMS. IF YOU ARE INTERESTED,
PLEASE CALL AND ASK ABOUT
THE SP1A PROGRAMMER.

PROGRAMMER
PLUGS IN HERE



PART NO.	BRUSH MOTOR PARTS
E10781	Brush motor 24v
E11932	Commutator Bracket ASM
	(includes commutator bracket,
	brush board asm, brushes and springs)
AS26/321846	Gear Box Not Available



E10783	Transaxle 24V
AS261847	Not Available
AS26/321848	Not Available

BLACK AS26/32347

30 AMP
CIRCUIT
BREAKER
FOR
VACUUM
AS26/321370

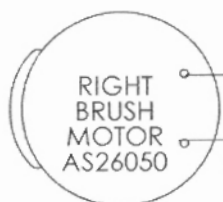
70 AMP
CIRCUIT
BREAKER
FOR
BRUSHES
AS26/321371

BLACK AS26/32349

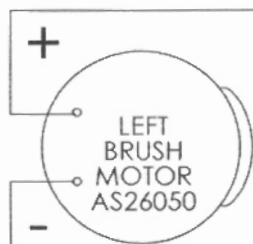
BRUSH
SWITCH
AS26/321372

BATTERY
METER
AS261210

VACUUM
SWITCH
AS26/321372



VACUUM
MOTOR
AS26050-1



FRONT
TERMINAL
BLOCKS
AS26/32800

VACUUM
SOLENOID
AS26700

BRUSH
SOLENOID
AS26700

AS26/32346

REAR
TERMINAL
BLOCKS
AS26/32800

NOTE: CHARGER
PLUG ASSEMBLED
WITH WIRES
AND TERMINALS
IS AS261843

CHARGER
PLUG
AS26400

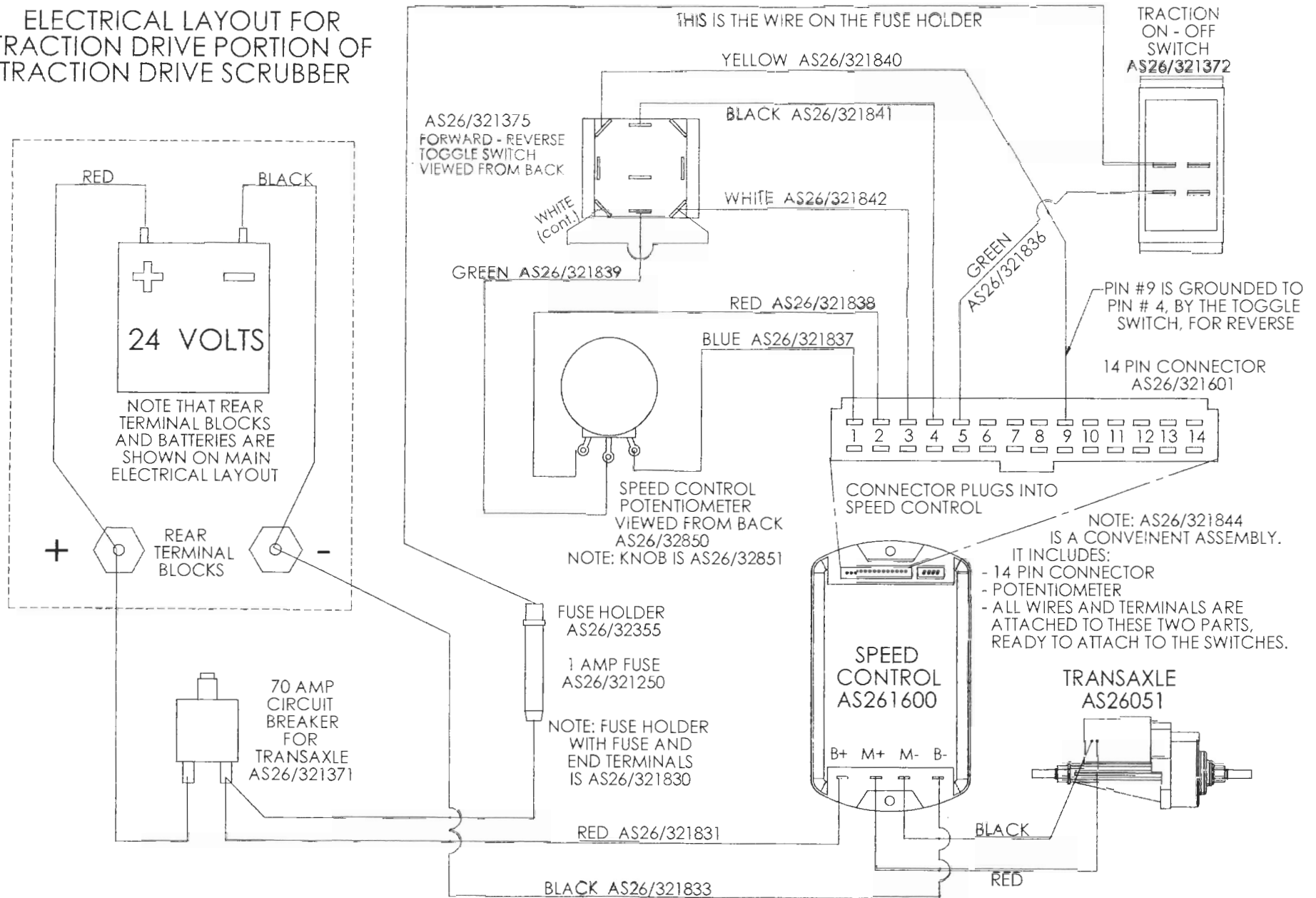
NOTE: THE
BATTERY TO BATTERY
CONNECTORS ARE
AS26/32351
NEED 3

6 VOLT
BATTERIES
AS26/32710
NEED 4

24 VOLTS

MAIN ELECTRICAL LAYOUT FOR BRUSH MOTORS AND VACUUM MOTOR (ELECTRICAL LAYOUT FOR TRACTION PORTION OF TRACTION DRIVE SCRUBBER IS SHOWN ON NEXT PAGE)

ELECTRICAL LAYOUT FOR TRACTION DRIVE PORTION OF TRACTION DRIVE SCRUBBER



TROUBLE-SHOOTING

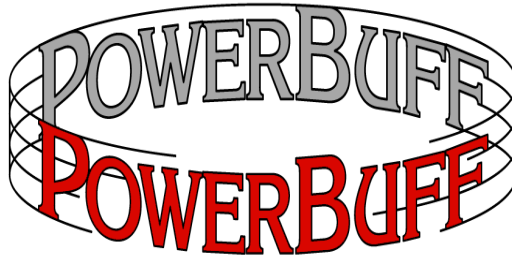
PROBLEM	CAUSE	POSSIBLE SOLUTION
Brushes will not lift	Brush lift handle is in the heavy brush pressure position.	(a) If brushes are on scrubber; pull up on brush lift handle, then push in and lower. Brush lift pedal should now lift brushes. (b) If there are no brushes on scrubber; push in on brush lift handle and hold in. Brush lift pedal should now lift brushes.
Scrubber does not remove any water from the floor. (All water runs out the ends of the squeegee.)	(a) Obstruction in the squeegee or in the vac hose from squeegee to recovery tank. (b) Recovery tank is full. (c) Leaking recovery lid gasket. (d) Squeegee hose is disconnected. (e) Vacuum motor not running.	(a) Remove obstruction. (b) Empty recovery tank. (c) Repair/replace gasket. (d) Connect hose to squeegee. (e) Replace faulty switch, solenoid, vacuum motor, or wiring connection problem.
Scrubber does not remove all water from the floor. (Some water runs out the ends of the squeegee unless you walk very slowlyf.)	(a) Obstruction in the squeegee or in the vac hose from squeegee to recovery tank. (b) Leaking recovery lid gasket. (c) Vacuum intake screen in recovery lid is dirty (d) Squeegee is not properly adjusted.	(a) Remove obstruction. (b) Repair or replace gasket. (c) Clean screen or replace. (d) Adjust squeegee per instructions in manual.
Streaks of water are left on the floor.	(a) Trash is caught under squeegee blade. (b) Squeegee tilt not properly adjusted. (c) Main squeegee blade worn or damaged. (d) Reinforcing squeegee blade is turned incorrectly for the application.	(a) Remove trash. Sometimes it works to lift squeegee, back up a little, then lower squeegee and resume scrubbing.) (b) Adjust squeegee per instructions in manual. (c) Flip or turn main squeegee blade. Replace if necessary. (d) Flip blade upside down and try it. This changes deflection on the main squeegee blade.
No solution flow	(a) Solution tank is empty. (b) Damaged solution cable or solution valve. (c) Solution hose is obstructed.	(d) Fill solution tank. (e) Repair or replace components as needed. (f) Remove obstruction.
Solution flow does not stop	Damaged solution cable or solution valve.	Repair or replace components as needed.

TROUBLE-SHOOTING

PROBLEM	CAUSE	POSSIBLE SOLUTION
Cleaning is not even	(a) Pads or scrub brushes are worn. (b) Solution is low. (c) Solution not flowing properly due to crimp in distribution hose. (d) Solution not flowing properly due to obstruction in distribution hose. (e) Brush motor or motors are not running.	(a) Replace as needed. (b) Fill solution tank. (c) Remove crimp from distribution hose. (d) Clear obstruction from hose. (e) Reset breaker. Check connections. <i>(note: if breakers continue to trip, call authorized service personnel.)</i>
Total runtime is low	(a) Battery terminals are dirty. (b) Water level in batteries is low. (c) Batteries are not fully charged. (d) Batteries are bad. (e) Charger is broken.	(a) Clean terminals and connectors. (b) Add distilled water to each battery cell. Do not overfill. <i>(See instructions in manual.)</i> (b) Charge batteries. (c) Replace batteries. (d) Fix or replace charger.
Scrubber is “dead”. Nothing will work.	(a) Bad connection involving batteries. (b) Dead batteries. (c) Batteries are bad. (d) Charger is broken.	(a) Check and clean connections. (b) Try charging batteries. (c) Replace batteries. (d) Fix or replace charger.
The self-propelled traction drive model will not go forward or backward.	(a) Traction drive switch was left on. Speed control powers down after 20 minutes. (b) Bad toggle switch in handle. (c) Circuit breaker is tripped.	(a) Turn switch off and back on. (b) Replace toggle switch. (c) Reset circuit breaker. <i>(note: if breakers continue to trip, call authorized service personnel.)</i>
The self-propelled traction drive model will go forward, but not backward; or otherwise does strange things.	(a) Potentiometer is bad. (b) Loose connection.	(a) Replace if bad. (b) Check connections to switches. Check connections in connector at speed control.
Nothing I find here fixes the problem.	Problem could have several causes. Everything cannot be covered here.	Call authorized service personnel.

IMPORTANT

- THE TROUBLE-SHOOTING TIPS ARE NOT INTENDED TO TAKE THE PLACE OF AUTHORIZED SERVICE PERSONNEL.
- IF YOU ARE UNSURE OF WHAT TO DO—THEN DO NOT DO ANYTHING, EXCEPT TO CONTACT AUTHORIZED SERVICE PERSONNEL.
- BEFORE WORKING ON THIS MACHINE, YOU MUST BE FAMILIAR WITH THE SAFETY INSTRUCTIONS IN THIS MANUAL.



When Performance Counts. . . You Can Count on POWERBUFF!

AUTOMATIC FLOOR SCRUBBER LIMITED WARRANTY

PowerBuff, Inc. warrants new machines to be free from defects in material and workmanship under normal use and service to the original purchaser. This warranty period is subject to the conditions stated below.

FIVE YEAR WARRANTY FOR PARTS AND SERVICE LABOR

Most parts are covered for five years. Please see other warranties and exclusions below.

TEN YEAR WARRANTY ON SOLUTION AND RECOVERY TANKS

BATTERY AND BATTERY CHARGER WARRANTIES

Battery warranty is for one year on a pro rated basis. Battery warranty is void if batteries are not maintained at the proper fluid level with distilled water. Battery charger is warranted for one year.

EXCLUSIONS

This warranty does not cover normal wear and maintenance items including, but not limited to: carbon motor brushes, scrub brushes, squeegees, valves, gaskets, wheels, casters, and routine adjustments. This warranty does not cover damage or failure which is the result of misuse, negligent operation, handling or repair, or which is the result of modification or repair by any person other than an authorized PowerBuff, Inc. service representative.

LIMITATIONS

STATED WARRANTIES ARE IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED. PowerBuff's liability under this warranty is limited to repair of the product and/or replacement parts and is given to purchaser in lieu of all other remedies, including incidental and consequential damages.

WARRANTY DETAILS AND CLAIM PROCEDURES

PowerBuff, Inc. warrants to buyer that for the applicable shipment, such material will be free from defects in material and workmanship or failure to meet specifications (a defect) appears in the material; then seller will, at it's option, either repair or replace the defective goods without charge or credit or refund the purchase price of the defective material, provided that:

- 1) The defect appears within the applicable warranty period.
- 2) Buyer notifies seller in writing of the claimed defect promptly after buyer knows or reasonably should know of the claimed defect.
- 3) Seller's examination of the material discloses that the claimed defect actually exists.

Buyer shall follow seller's instruction regarding return of defective material, and no material will be accepted for repair, replacement, credit, or refund without the written authorization of and in accordance with seller's instructions. In the case of any such return, buyer shall bear the risk of in-transit loss or damage; and shall prepay all transportation charges to seller. Repaired or replacement material will be shipped prepaid by seller, and buyer shall bear the risk of in-transit loss or damage. The replaced material shall become the seller's property.